

Distribution Enhancements

User Guide

Neon Version

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About ProceSSION



ProceSSION is a Sage X3 suite of modules, which was created by **ProceSSION Software LLC**. Designed for process manufacturers and distributors, **ProceSSION** provides premium features and modules for your Sage X3 system. **ProceSSION** allows companies to get more out of Sage X3.

ProceSSION picks up where Sage X3 leaves off. **ProceSSION** provides enhanced functionality for customers who are looking to get more from their Sage X3 system. **ProceSSION** helps to manage the complexity of process manufacturing allowing you to do more with less.

ProceSSION is a fully integrated solution that runs seamlessly within X3 and does not require additional hardware. Since **ProceSSION** is part of your Sage X3 system, it is easier to install and maintain than external third party applications. Since it shares the Sage X3 user interface, it is quick to learn and adopt. **ProceSSION** becomes part of your Sage X3 system and therefore requires no integration links and all data resides within the Sage X3 database.

About ProceSSION Software LLC.

ProceSSION Software LLC is a team of professionals from the worlds of process manufacturing and software development and implementation. Our vision is to create THE process manufacturing solution for Sage X3. This vision guided our development of **ProceSSION**.

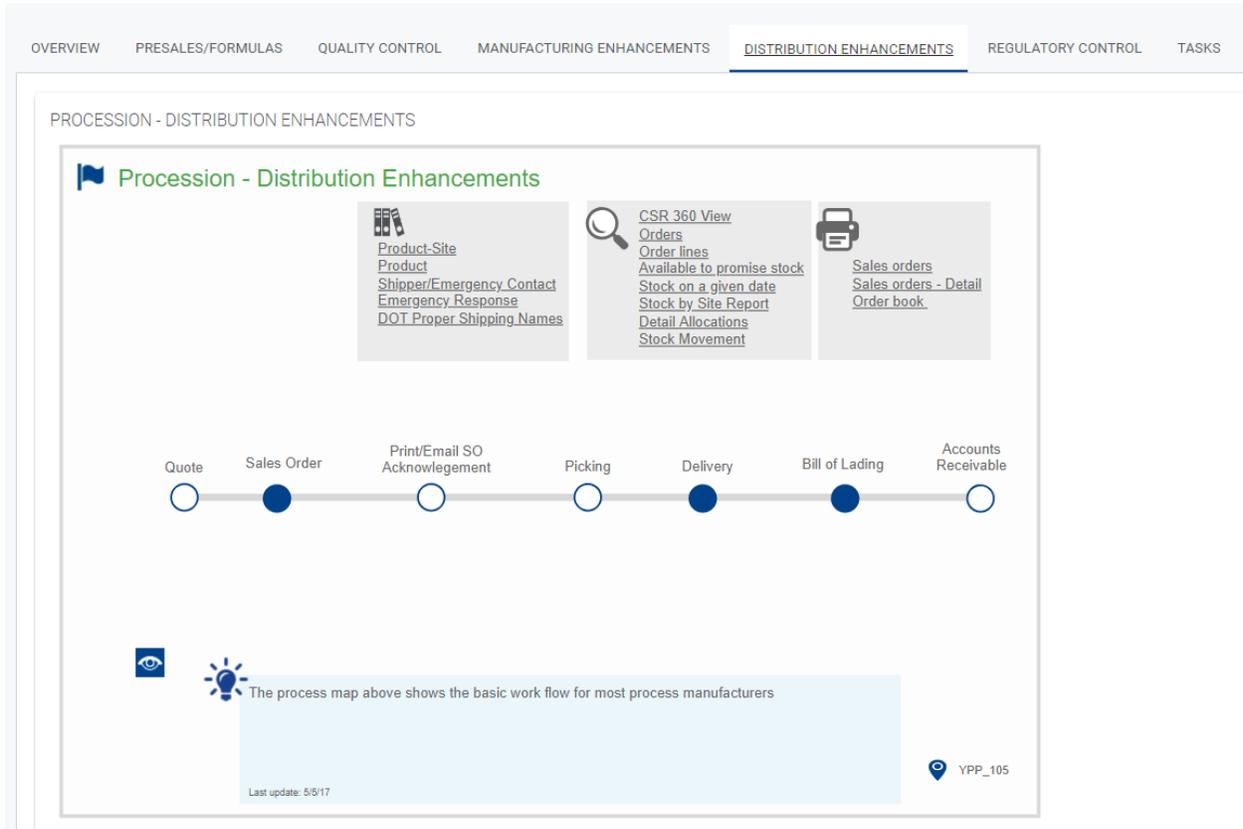
The initial seeds of **ProceSSION** started in 2006 when a team of process manufacturing professionals and developers designed and built software that would handle the unique requirements for chemical manufacturers. The software brought order to the chaos of regulation compliance, formula management, material safety data sheets and quality control.

The solution, which started in 2006, has evolved into **ProceSSION**, an enhancement suite for process manufacturers. Since its launch in 2014, **ProceSSION** has received much praise from the Sage X3 community. Today, companies ranging from hundreds of employees to companies with tens of employees use **ProceSSION**. As our user base continues to grow, our team is dedicated to adding innovative functionality that addresses the ever-changing landscape of regulations and the needs of formulators, quality control professionals, manufacturers and distributors.

Since 2013, the ProceSSION team has been working closely with Sage Software to ensure that our solution meets the development standards of Sage. **ProceSSION** is Sage Certified Solution and has been since 2015.

Visual Process Flows

Procession



Procession can be accessed from the navigation menu in Sage X3 or from Visual Process Flows. The images above show the standard process map for Distribution provided with **Procession**. Users can also create their own process maps in order to access both Sage X3 and **Procession** features.

Distribution Enhancements - Overview

Procession adds the following distribution functionality to Sage X3 in the following areas:

- Sales Orders
- Deliveries
- Bill of Ladings
- Products
- Product Category

Procession Distribution Enhancements include:

- Parent Product links (New in Neon)
- Product Category defaults for Properties and Freight settings (New in Neon)
- Sales Order/Bill of Lading Blind Shipments
- Sales Order/Bill of Lading Third Party Freight Payer
- UN Number/DOT Proper Shipping Name
- Sales Order Product State/Province Registration Control
- Order Specific Delivery Text
- CSR 360 View with insight into product delivery availability based upon production schedule
- Delivery CofA and SDS Reports
- Bill of Lading package count, handling unit count and weight calculations
- Bill of Lading hazardous material functionality
- Bill of Lading report
- Delivery Warnings when attempting to ship a product that does not meet customer quality specifications
- Regulatory and Technical Requirements per Product (New in Neon)
- Delivery Document distribution (New in Neon)

Setup and Maintenance

This section provides information for setting up the **Procession** Presales/Formulation module for first time use and on-going maintenance.

DOT Proper Shipping Name

Included in the **Procession** data is a list of U.N. proper shipping codes that can be assigned to hazardous products. The DOT table can be accessed by navigating to **Provenio Procession → Setup → DOT Proper Shipping Name**.

DOT Proper Shipping Name data contains a list of thousands of U.N. codes and the hazard classification and packaging groups associated with the UN codes. The data in this list originates from the hazardous materials table defined in U.S. Regulation 49 CFR 172.101.

The shipping codes can be assigned to either the product or a SDS. This information is used to determine if a shipment is hazardous and for building the proper shipping name that will show on the BOL or an SDS.

ID	Proper Shipping Name	Sym...	Hazard Class	DOT U...	Packa...	Label Codes	Freight c...	NMFC	Special Provisions	Technical Name	Packaging E...	Packaging N...	Packaging b...	Qty Passngr...
2051	UN1968 Insecticide gases, n.o.s.	G	2.2	UN1968		2.2	Q	Q			306	304	314, 315	75 kg
2052	UN1969 Isobutane see also Petroleum gases, liquefied		2.1	UN1969		2.1	Q	Q	19, T50		306	304	314, 315	Forbidden
2053	UN1970 Krypton, refrigerated liquid (cryogenic liquid)		2.2	UN1970		2.2	Q	Q	T75, TP5		320	None	None	50 kg
2054	UN1971 Methane, compressed or Natural gas, compressed		2.1	UN1971		2.1	Q	Q			306	302	302	Forbidden
2055	UN1972 Methane, refrigerated liquid (cryogenic liquid)		2.1	UN1972		2.1	Q	Q	T75, TP5		None	None	318	Forbidden
2056	UN1973 Chlorodifluoromethane and chloropentafluoromethane		2.2	UN1973		2.2	Q	Q	T50		306	304	314, 315	75 kg
2057	UN1974 Chlorodifluorobromomethane or Refrigerant		2.2	UN1974		2.2	Q	Q	T50		306	304	314, 315	75 kg
2058	UN1975 Nitric oxide and dinitrogen tetroxide mixture		2.3	UN1975		2.3, 5.1,	Q	Q	1, B7, B9, B14, B45, B46, B61, B6		None	337	None	Forbidden
2059	UN1976 Octafluorocyclobutane, or Refrigerant gas R114		2.2	UN1976		2.2	Q	Q	T50		None	304	314, 315	75 kg
2060	UN1977 Nitrogen, refrigerated liquid cryogenic liquid		2.2	UN1977		2.2	Q	Q	345, 346, T75, TP5		320	316	318	50 kg
2061	UN1978-A Propane see also Petroleum gases, liquefied		2.1	UN1978		2.1	Q	Q	19, T50		306	304	314, 315	Forbidden
2062	UN1978-B Propane see also Petroleum gases, liquefied		2.1	UN1978		2.1	Q	Q	19, T50		306	304	314, 315	Forbidden
2063	UN1982 Tetrafluoromethane or Refrigerant gas R 14		2.2	UN1982		2.2	Q	Q			None	302	None	75 kg
2064	UN1983 1-Chloro-2,2,2-trifluoroethane or Refrigerant		2.2	UN1983		2.2	Q	Q	T50		306	304	314, 315	75 kg
2065	UN1984 Trifluoromethane or Refrigerant gas R 23		2.2	UN1984		2.2	Q	Q			306	304	314, 315	75 kg
2066	UN1986-A Alcohols, flammable, toxic, n.o.s.	G	3	UN1986	II	3, 6.1	Q	Q	I82, T11, TP2, TP27		150	202	243	1 L
2067	UN1986-B Alcohols, flammable, toxic, n.o.s.	G	3	UN1986	I	3, 6.1	Q	Q	T14, TP2, TP13, TP27		150	201	243	Forbidden
2068	UN1986-C Alcohols, flammable, toxic, n.o.s.	G	3	UN1986	III	3, 6.1	Q	Q	B1, I83, T7, TP1, TP28		None	203	242	60 L
2069	UN1987-A Alcohols, n.o.s.		3	UN1987	I	3	Q	Q	172, T11, TP1, TP8, TP27		4b	201	243	1 L
2070	UN1987-B Alcohols, n.o.s.		3	UN1987	II	3	Q	Q	172, I82, T7, TP1, TP8, TP28		4b, 150	202	242	5 L

Below is an image of the pop-up view of a row from this table.

ID *	UN1970	Technical Name	Qty Cargo Air Only 500 kg
Proper Shipping Name	Krypton, refrigerated liquid (cryogenic liquid)	Packaging Exceptions	Vessel Stowage Loc. D
Symbol	→ Q	Packaging Non-bulk	Vessel Stowage Other
Hazard Class	2.2	Packaging bulk	None
DOT UN/NA#	UN1970	Special Provisions	Qty Passngr Air/Rail 50 kg

The fields in this table are:

- **ID Number** – Unique shipping code. This shipping code is usually the UN number, however some ID numbers will have the UN Number followed by a letter, such as “-A”, “-B”, etc. The letters indicate that there are different hazard levels for the UN number based upon the packaging group.
- **Proper Shipping Name** – For hazardous materials, this is the main description used when building the U.N. Proper Shipping name.
- **Technical Name** - For custom shipping codes, this field contains the description associated with the shipping code.
- **NMFC Number** – National Motor Freight Classification. NMFC numbers are not defined by default in the DOT record, but can be added at any time. When an NMFC number is defined on a DOT record, this number will be automatically assigned to a product, when the DOT record is selected for that product.
- **Freight Class** – Freight class code. Freight Class numbers are not defined by default in the DOT record, but can be added at any time. When a Freight Class is defined for a DOT record, this Freight Class will be automatically assigned to a product, when the DOT record is selected for that product.
- **Hazard Class** – Primary hazard class. This value indicates whether the shipped product is considered potentially hazardous. This value is added as part of the proper shipping name and is used in calculating weights per hazard class on the BOL.
- **Symbol** - These symbols (+, A, D, G, I, W), if present, will affect how the hazardous materials shipment is prepared and transported.
- **DOT UN/NA#** - United Nations or North American ID number
- **Packaging Group** – Packaging requirements (I, II or III) and part of the proper shipping name.
- **Label Codes** – Additional hazard classes. This value is used in calculating weights per hazard class on the BOL.
- **Special provisions** – (reference only) Codes which indicate special shipping provisions.
- **Packaging Exceptions** – (reference only) Exceptions for the packaging requirements.
- **Packaging Non-bulk** – (reference only) Non-bulk packaging requirements.
- **Packaging Bulk** – (reference only) bulk packaging requirements.
- **Qty Passenger Air/Rail** – (reference only) Limits for air or rail passenger transportation.
- **Qty Cargo Air Only** – (reference only) Limits for air cargo.
- **Vessel Storage Loc.** – (reference only) Primary shipping vessel storage location.
- **Vessel Stowage Other** – (reference only) other shipping vessel storage location.

Product Category Freight Default Settings (New in Neon)

Freight default settings can be setup on the Product Category window in the Procession tab. When a product is created using the category, the product will inherit these default freight settings. The Product Category can be accessed from the menu **Common Data**→**Products**→**Product Category**.

The screenshot shows the 'Product category' window in the 'Procession' tab. The breadcrumb path is 'All > Common data > Products'. The window title is 'Product category' with navigation icons. A 'PROCESSI...' button is visible. The 'Procession' section is expanded, showing the following fields:

- Type of Properties**: A horizontal line separator.
- Property Type**: A dropdown menu with 'Chemical' selected.
- DOT Proper Shipping Name**: A horizontal line separator.
- Proper Shipping Name**: A search field containing 'UN1970'. Below it, a suggestion 'Krypton, refrigerated liqui...' is visible.
- DOT Proper Ship Name**: A text area containing 'UN1970,Krypton, refrigerated liquid (cryogenic liquid),2.2'.
- RQ Requirement**: A field with '100.000' and a dropdown with 'LB'.
- Marine pollutant**: A dropdown menu with 'Yes' selected.
- Freight class**: A search field with '250' and a dropdown.
- NMFC**: A search field with '987654321'.

Parent Product Link (New in Neon)

The parent product link is a feature that allows a packaged product to be linked to a bulk product. This feature is designed to be used by distributors only and this field is not available when Procession Manufacturing is installed.

Note: If Procession Manufacturing is installed, then the equivalent functionality is provided by the Master Formula Field on Procession tab of the BOM window.

All > Procession > Regulatory Control Module > Enhancements

Product

Identification Management Units of measure Financials Sales After-sales Customers Purchasing **Suppliers** Properties Global Harmonization Regulatory

Properties

Procession active

Parent product
FG500-BULK

The benefits for the Parent Product link are:

- **SDS at Delivery Report** – If this link exists, this report will print the SDS for the Parent Product if an active SDS is not found for the current Product. If the Parent Product SDS is printed, the SDS will show the current product name and description, but the remaining information on the SDS will be from the Parent Product SDS.
- **Informational** – This link can be used on reports and queries in which transactional data is calculated at the parent product level.

DOT Proper Shipping Code Assignment

The DOT proper shipping code can be assigned to a product category, product, SDS, or to a BOL.

On the product, the shipping code is assigned on the product's Regulatory tab. When a product is created, the value for this field defaults to the value defined in the product category.

The shipping code can be selected or entered in the "Proper Shipping Name" field. When selected, the DOT Proper Ship Name for ground shipments is automatically generated from the DOT information.

All > Procession > Regulatory Control Module > Enhancements

Product Cancel

REGULATORY ▾

OSHA Hazard
No ▾

STATE/PROVINCE REG. CONTROL

State Registration → Q ⋮ Country of Origin → Q ⋮

DOT PROPER SHIP NAME

Proper Shipping Name
→ UN1170-A Q ⋮
Ethanol or Ethyl alcohol or

DOT Proper Ship Name
UN1170,Ethanol or Ethyl alcohol or Ethanol solutions or Ethyl alcohol solutions,3,PGII

RQ Requirement Marine pollutant Freight class NMFC #
0.000 LB No → Q ⋮ → Q ⋮

Other fields in this section are:

- **RQ Requirement** - Reportable Quantity limits for individual packages. If an individual package for a product exceeds the weight limit specified in this field, then a “RQ” will print in the hazardous column for the product on the BOL. When creating a BOL, the system will calculate the weight of the package being shipped in order to determine if it meets or exceeds the RQ limit.
- **Marine pollutant** - Defines whether a product is considered a marine pollutant. Products which are marine pollutants and are shipped over water, must specify the words “marine pollutant” on the BOL.

The Freight Class and NMFC# can also be set on the Product Regulatory tab. When the product is saved, the Product-Site Freight Class and NMFC are automatically updated.

Emergency Responses

All > Procession > Distribution Enhancements > Maintenance/Setup

Procession-Emergency Response

		  	
ER Code	ER Name		
CHEMTREC	CHEMTREC		
Phone 1			
1-800-424-9300		North America	
Phone 2			
1-703-741-5500		International	

Emergency Responses are used to define the emergency response phone numbers for shipments. These phone numbers are generally 3rd party companies that are sources of information and emergency incident support for shippers of hazardous materials.

Multiple emergency responses can be defined. For example, performing a blind drop shipment or when shipping to certain customer, the customer may dictate which emergency response number should be used for the shipment.

Emergency Responses can be accessed from the menu **Procession→Distribution Enhancements→Maintenance/Setup/Emergency Responses**.

Shipper Code

A Shipper Code is multi-purpose feature used to define defaults for a customer or site address. Shipper Codes can be accessed from the menu **Procession→Distribution Enhancements→Maintenance/Setup→Shipper Code**.

The screenshot shows the 'ProceSSION-Shipper Code' configuration window. It is divided into three main sections:

- Shipper Information:** Contains fields for Shipper (PROCESSION), Shipment Site (CORP), Emergency Response, ER ID#, Registration, ER phone 1, ER phone 2, Shipper direct phone, Email, and Shipping Contact.
- Defaults:** Contains fields for Bill Freight To, Bill Site, Residential (No), and SDS Locale (USCANADA).
- Shipper Logo:** Contains an image placeholder for the ProceSSION logo.

Shipper codes define the following:

- The BOL Shipper Address information for blind drop-shipment sales orders
- BOL Freight Billing information (**New in Neon**)
- Default SDS Locale for the customer (**New in Neon**)
- Safety Data Sheets (SDS) Logo, company name and address
- Certificate of Analysis (CoA) Shipper Logo, company name and address
- BOL Emergency response information for the customer
- BOL Emergency response registration ID and status

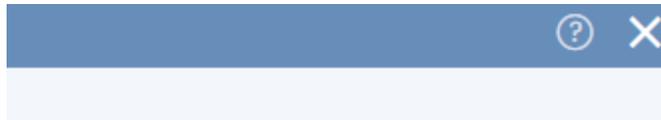
The Shipper/Emergency Contact record can be assigned to any of the following record types:

1. Sales Order
2. Customer or Ship To Address (**New in Neon**)
3. Bill of Lading
4. Certificate of Analysis
5. Safety Data Sheet

The fields on this window are:

- **ID** - Unique key for the record. This can be the customer ID or a combination of the customer ID and the Ship-To address for the customer.
- **Description** – Free-Form text description for the record.
- **Shipper** – Select a Business Partner, such as a customer or supplier.

- **Shipment Site** – Select the address for the shipper.
- **Emergency Response** – Emergency Response record (see section [EMERGENCY RESPONSES](#)).
- **ER ID#** - Emergency Response ID number. This number is assigned by the company providing the Emergency Response and the ID prints on the BOL. This number is required by Emergency Response companies when calling the emergency response number.
- **Registration** – This option is used by blind drop shipments, where the customer’s ER ID# is used on the shipment. This field is used by Tolling or sub-contract manufacturers which are required to register new product on behalf of the distributor or end customer.



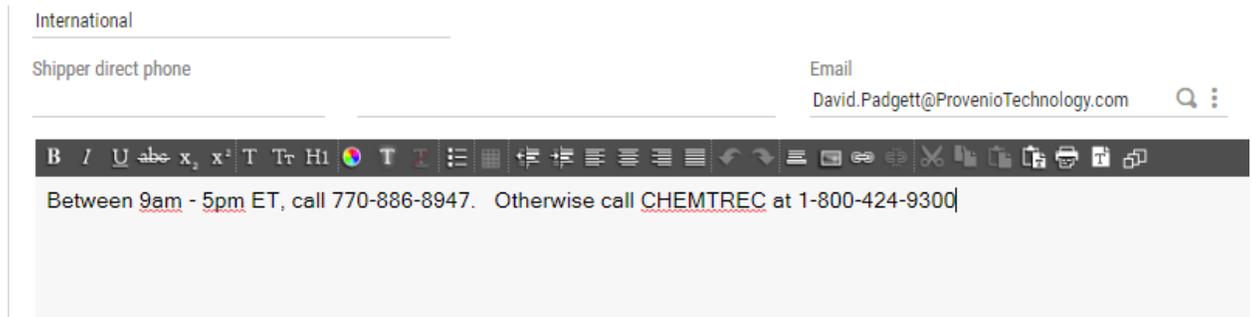
Emergency Resp. Registration

Code	Description	Table
1	Customer registers for self	4850
2	We register for customer	4850
3	We register for ourself	4850
4	Other	4850

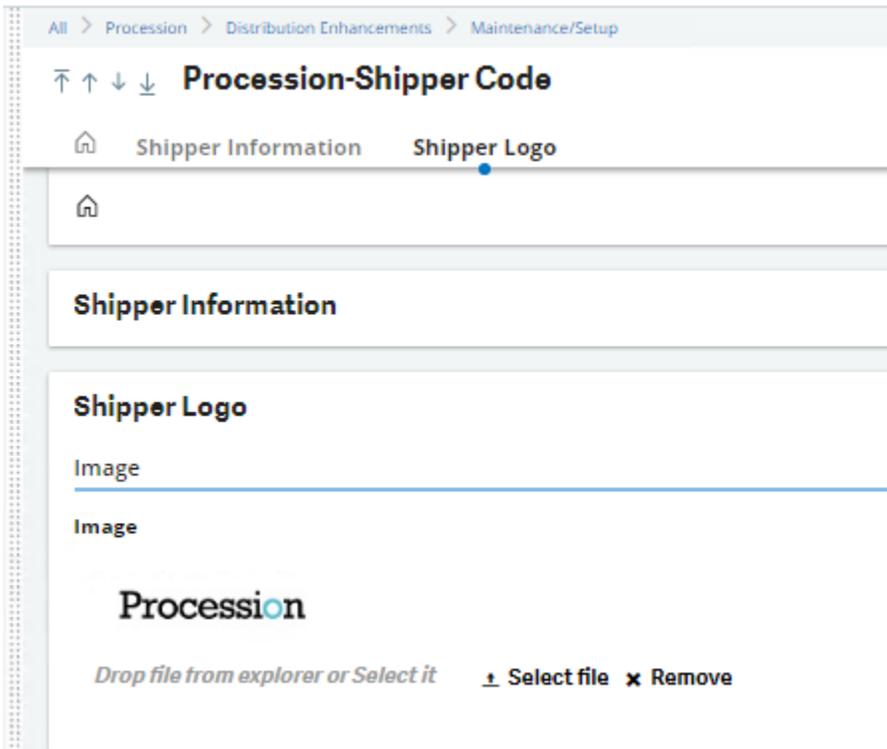
- **ER Phone 1** – The first number to call in case of an accident. This is usually a local number or number for the country where the shipment originates.
- **ER Phone 2** – the second number to call. This is usually an international number.
- **Shipper Direct Phone** - This is a direct number to the shipper.
- **Email** – Email address of the shipper.
- **Shipping Contact** – The contact person at the delivery address. This information shows on the Sales Order Delivery/Regulatory tab.
- **Bill Freight To** – This field can be used to define third party freight billing. Note, if this is left blank, then by default, the freight is billed to the customer. This field appears on the sales order and is used to show the Freight Billing information on the Bill of Lading.
- **Bill Site** – If Bill Freight To is defined, then this is the address information that will appear on the Bill of Lading for billing.
- **Residential** – Indicates the default value for the Residential flag on the Sales Order Delivery/Regulatory tab for this address.
- **SDS Locale** – If a locale is specified here, then this locale will be used when printing an SDS at Delivery for this address.

- **BOL Text Box** – This text box appears at the bottom of the Shipper/Emergency Contact window. If a value is entered into this text box, then it will show as the emergency response information on the BOL. If a value is not entered here, then the information for the Emergency Response contact will show on the BOL.

Example of text entered in the BOL Text box.



On the Shipper Logo tab, a logo can be added for the shipper. The shipper can be an internal site, division, distributor or end customer. The logo selected for the shipper will print on the SDS or the CofA, when the shipper is selected.



The following example shows the selection of a Shipper when printing the SDS.

All > Procession > Regulatory Control Module

Enter report parameters

Report code *

Parameters

14 Results Display: 50

	Parameter title	Parameter type	First value	Final value
1	SDS ID range	Range	SDS00223	SDS00223
2	Product reference range	Range	FG500-BULK	FG500-BULK
3	Revision Number range	Range	12	12
4	Shipper Code	Single	PROCESSION	
5	Customer	Single		

Below is an example of the SDS report showing the logo for the selected Shipper Code.



Safety Data Sheet

Paint-Low VOC Acrylic Gloss

29CFR 1910/1200 (US) WHMIS 2015 (Canada)

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product Identifier

Trade Name:	Paint-Low VOC Acrylic Gloss	Revision Date:	7/1/2020
CAS Number:		Additional ID:	
Synonyms:		Registration #:	

Boilerplate Notes

Boilerplate notes are used to maintain common instructions that are used in the production or common delivery instructions. These delivery instructions can be added to a sales order or to the BOL.

Boilerplate Notes can be accessed by navigating to **Procession** → **Formulation Module** → **Boilerplate Notes**.

The advantages of boilerplate notes are:

- Reduces user error by eliminating the need for the re-entry of common instructions
- Allows for rapid global changes to instructions. If an instruction is changed on the Boilerplate Note, the instruction is automatically changed on all open sales orders or BOLs where the Boilerplate note is used.

↑ ↓ ↕ Note Code

Stored Note Selections	Description *	Create User
BOLNOTE_001	Keep Refrigerated	DJP
Create Date		
01/15/19		
		
Keep refrigerated at 40°F. Do Not Freeze.		
Image		Image size
Drop file from explorer or Select it <input type="button" value="Select file"/>		<input type="radio"/> Right of Text (200x400) <input type="radio"/> Left of Text (200x400) <input type="radio"/> Above Text (400x800) <input type="radio"/> Below Text (400x800) <input checked="" type="radio"/> None

Regulatory Documents (New in Neon)

Regulatory Documents are documents whose distribution is required for a product. Procession provides the following features for Regulatory Documents:

- Track Document Distribution History by Product and Customer
- Generate Documents at Sales Order Delivery
- Set Document Distribution Frequency settings by Product or Customer
- Set document destination, for example set to automatically email to customers or print to printer.

For example, this feature can be used to automatically generate and distribute documents such as allergen statements, safety data sheets or certificates.

When a line item is added to a sales order, any Regulatory Documents assigned to the product are automatically added to the Sales Order Delivery/Regulatory tab for the product. The settings for each of these Regulatory Documents are determined based upon the Regulatory Document settings assigned to the product and customer records, with the customer record settings taking priority.

See the [Sales Order Enhancements – Delivery/Regulatory Tab](#) for more information on how this feature is used on a sales order or delivery.

Regulatory Document Templates

To define a new Regulatory Document, navigate to **Procession**→**Regulatory Control Module**→**Maintenance/Setup**→**Regulatory Document Templates**.

The screenshot displays the Sage X3 interface for configuring Regulatory Document Templates. On the left, a table lists various document types:

Document Id	Description
ALLERGEN	Allergen Statement
GLUTENFREE	Gluten-Free Statemen
GRAS	GRAS Certificate
HALAL	Halal Certificate
IFRA	IFRA Compliance Deci
KOSHER	Kosher Certificate
MADEINUSA	Made In USA
NONGMO	Non-GMO Certificate
SDS	Safety Data Sheet
THIRDPARTY	3rd Party Certified
VEGAN	Vegan Certificate

The main configuration area is titled "Regulatory Document Templates" and shows details for the "ALLERGEN" template. The "Details" section includes:

- Document Id:** ALLERGEN
- Description:** Allergen Statement
- Settings:**
 - Report:** XJB1REGDOC
 - Default Destination:** PREVIEW
 - Frequency:** Manual
 - Shipper Code:** (empty)
- Signator:** JS (John Smith)
- Show on Report:** Date, Product Id, Description, Customer, Allergen List
- Report section:** Header, Salutation, Body, Footer

This feature is used to define report templates for different documents and define the default frequency for which the document should be distributed. Typical examples are certifications and safety data sheets.

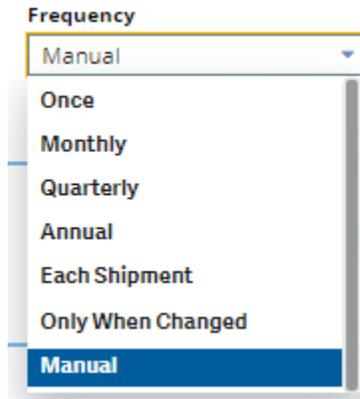
These templates allow you to define the text that will print in certain sections of the document. The template can also specify which customer, product or allergen information to print.

The fields on this template are:

- **Document Id** – The ID for the record. This ID is user defined and it is not system generated.
- **Description** –
- **Report** – The X3 report to use when printing this document. The default report is XJB1REGDOC and this report is designed to generic so that it can be used for most documents.
- **Default Destination** – The X3 destination for the report. This can be a printer, preview or a message/email type destination.

If the destination is of type Message, then the XJBPRINT workflow rule should be configured to automatically email the report. Refer to the Procession Setup and Technical Guide for more information on how to setup the XJBPRINT workflow.

- **Frequency** –This option is used to define how often the Regulatory Document should be distributed. For example, if the document is set to distribute annually, then once the product’s document has been delivered to the customer, the document will not be required again for another year.



Most of the frequency options are self-explanatory. However, the “Only When Changed” option requires some additional information. This option is used to indicate that the document will only be sent if the “Change Date” on the Regulatory Document record on the Product is more recent than the last date the document was sent. This date can be used to trigger new versions of the product’s document to be sent to customers.

The Manual option indicates that the document will **not** be sent when the “Print Regulatory Documents” option is selected on the Product, Sales Order or Delivery. Instead, documents that are set with a “manual” frequency, must be manually distributed.

- **Shipper Code** – A shipper code can be used to define the logo that will print on the document. If a shipper code logo is not provided, then the default logo defined for the company will be used (**Setup**→**Organizational structure**→**Companies**).
- **Signator** – Defines the signature line for the document.
- **Show On Report** – This section contains checkboxes which are used to define whether certain sections of data will display on the report. The data in each of these report sections is dynamic and is determined by the product and customer for the sales order.

Show on Report

Date

Product Id

Description

Customer

Allergen List

- **Header** – Defines text which will show before the salutation line of the document.
- **Salutation** – Defines the text for the Salutation (ex. “To whom it may concern”).
- **Body** – Defines the body of the document.
- **Footer** – Defines the text that prints after the signature line.

An example of a regulatory document is shown below.



Date: 7/23/2020

Product: ZSUGARCOOKIES

Description: Sugar Cookies

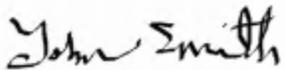
Customer:

This is to certify that to the best of our knowledge, the above product contains only the following allergens:

Allergen List:

- Egg
- Milk
- Wheat

Sincerely,



John Smith

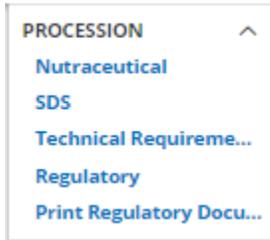
Director

Quality Assurance

Assigning Regulatory Documents to Products

Regulatory document templates can be assigned to product records directly, or published to products from formulas.

To access a Product, navigate to **Common Data**→**Products**→**Products**. On the right panel, select the option “Regulatory”.



An example of the regulatory window is shown below.

The screenshot shows the Sage X3 interface for 'Procession Item Regulatory'. It features a table with columns for Required, Meets Standards, Code, Description, Default Frequency, Certified Date, Valid Until, Last Distrib..., Attachment, Change date, and Change... The table lists five certifications: ALLERGEN, GLUTENFREE, MADEINUSA, NONGMO, and SDS. A 'Customer Distribution Log' button is visible above the table.

	Required	Meets Standards	Code	Description	Default Frequency	Certified Date	Valid Until	Last Distrib...	Attachment	Change date	Change...
1	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	ALLERGEN	Q : Allergen Statement	Once		06/30/20				
2	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	GLUTENFREE	Q : Gluten-Free Statement	Only When Change		06/30/20				
3	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	MADEINUSA	Q : Made In USA	Annual		06/30/20				
4	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	NONGMO	Q : Non-GMO Certificate	Quarterly		06/30/20				
5	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	SDS	Q : Safety Data Sheet	Each Shipment		06/30/20				
6	<input type="checkbox"/>	<input type="checkbox"/>		Q :							

Options on this window include:

- **Synchronized with Formula** – This is a read-only field that indicates if a product’s regulatory documents are synchronized with the formula’s regulatory document. If this checkbox is unchecked, then it indicates that changes have been made to either the product or formula and that the two records no longer have matching regulatory documents. If this occurs, then the formula can be published to the product in order to resynchronize the two records.

A resynchronization from the product to the formula can also occur when the product is saved. When a product is saved, if any changes were made to the regulatory documents on the product record, these changes are saved back to the formula record.

- **Customer Distribution Log** – This button displays the Customer Distribution Log. This log shows each time that a document was distributed as well as the customer and user.

All > Procession > Regulatory Control Module > Enhancements

Customer Distribution Log ?

	Requirement ID	Customer	Last Distrib...	Document	Source	Us...
1	ALLERGEN	C3334	07/28/20	SONNA0230083	GESSOH	DJP
2						

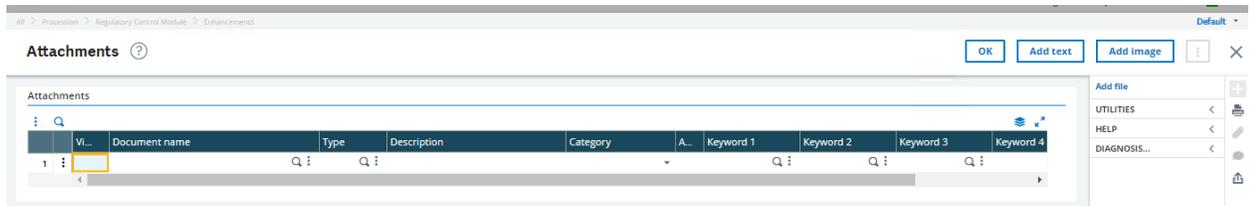
Other fields on the Product Regulatory window are:

- **Required** – Indicates whether this document is required for distribution.
- **Meets Standards** – Indicates if the requirements have been met that will allow us to distribute this document.
- **Code** – The Regulatory Document Id.
- **Description**
- **Default Frequency** – Distribution frequency for the document.
- **Certified Date** – Indicates the date that this requirement was last certified.
- **Valid Until** – Indicates that the certification is valid until this date. This value can be used in queries in order to determine certificates that need to be renewed.
- **Last Distribution Date** – The last date that this document was distributed for this product.
- **Attachment** – If an attachment should be sent instead of printing the report, then add the attachment here and set the Default Frequency to “Manual”. More information on attachments can be found in the next section.
- **Change Date** – This is the date that the document was last changed. If changes are made on the Regulatory Document on the Product, or if changes were published from the Formula, then this field is automatically be populated with the date. However, if the Regulatory Document default frequency is “Only When Changed”, then the date can be manually changed to indicate that there is a new version of the document that should be distributed. An example would be if a new revision of the SDS is ready to distribute, this date could change and then the next shipment for each customer will require that the new SDS revision be sent with the delivery.
- **Changed** – This checkbox indicates that the regulatory document was changed in this edit session.

Attachments

Attachments can be added to a Regulatory document to indicate that an attachment should be sent instead of generating a new report.

When selecting the Attachment checkbox, the Attachment dialog is displayed.



To add the attachment, click on the selector button (i.e. magnifying glass) in the document name field. Next, either select the file from one of the list volumes, or select to “Upload a file” as shown below.



Once an attachment is added, the attachment checkbox will show as checked as shown below for the SDS row.

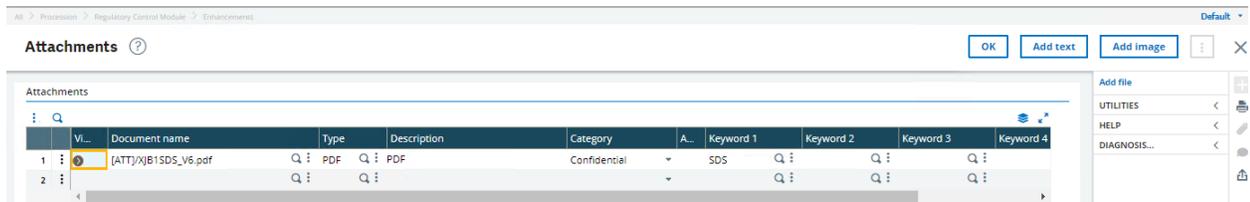
Certifications

Required	Meets Standards	Code	Description	Default Frequency	Certified Date	Valid Until	Last Distrib...	Attachment	Change date	Change ...
<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	ALLERGEN	Allergen Statement	Once	01/01/19	12/31/19	06/30/20	<input checked="" type="checkbox"/>		<input checked="" type="checkbox"/>
<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	GLUTENFREE	Gluten-Free Statement	Only When Change			06/30/20	<input checked="" type="checkbox"/>		<input checked="" type="checkbox"/>
<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	MADEINUSA	Made in USA	Annual			06/30/20	<input checked="" type="checkbox"/>		<input checked="" type="checkbox"/>
<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	NONGMO	Non-GMO Certificate	Quarterly			06/30/20	<input checked="" type="checkbox"/>		<input checked="" type="checkbox"/>
<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	SDS	Safety Data Sheet	Manual			06/30/20	<input checked="" type="checkbox"/>	07/23/20	<input checked="" type="checkbox"/>
<input type="checkbox"/>	<input type="checkbox"/>							<input type="checkbox"/>		<input type="checkbox"/>

Any attachment that is added using this feature will be stored in the standard Sage X3 attachments that are accessible from the right panel on the product record.



The image below is an example of the attachment window for a product record. The attachment that was added shows in the list and can be viewed or printed from this window by clicking the “View” button. Note that the Regulatory Document ID was automatically stored in the Keyword1 field.



Technical Requirements (New in Neon)

Technical Requirements are lab-related documents that must be delivered or tasks that must be performed when a product is ordered or delivered to a customer.

This feature provides the following benefits:

- Define the Lab documents which are required to be distributed with the product
- Define Lab documents that are required by customer
- Automatically track when a Certificate of Analysis has been printed or sent to the customer.
- Assign report versions or custom reports by product or customer
- Attach and track documents
- Specify lab-related tasks for an sales order

Technical Requirements Master Data

	Requirement ID	Description	CoA	Report
1	COA	Certificate of Analysis	Yes	XJB2COFA_DLV
2	COVERLETTE	Cover Letter	No	
3	MICRO	Microbial Results	No	
4	SUPCOA	Supplier CoA	No	
5				

Technical Requirements can be accessed from the menu **Procession→Quality Control Enhancements→Maintenance/Setup→Technical Requirements**.

Technical Requirements can be assigned to formulas and/or customers.

To create a new Requirement, select a blank row in the grid and enter a requirement ID and description. Other fields on this window are:

- **CoA** – If this field has a value of “Yes”, then the requirement is a Certificate of Analysis (CoA). This flag is determines whether the delivery status and delivery date are automatically updated on a sales order or delivery when the report is printed.

Note: The Procession standard CoA report that is printed from the Delivery is named “XJB2COA_DLV”. In the X3 Report Dictionary, this report has a script called XJBSPVSDHCOA. This script automatically updates the “Delivered” and “Delivery Date” fields on the Sales Order Delivery/Regulatory tab. This update occurs when the report is printed or emailed from the Delivery record. If a custom CoA report is created, then the XJBSPVSDHCOA script should be added to the custom report.

- **Report** – Defines the name of the report to use for this Technical Requirement. Note that the report value is optional and some Technical Requirements may not have a report associated with it.

Assigning Technical Requirements to Products

Technical Requirements can be viewed for a product record. Product records can be accessed from the menu option **Common Data**→**Products**→**Product**.

The Technical Requirements menu option can be found on the right panel Procession menu as shown below.



Note: The Technical Requirements on the product are read-only. These requirements are editable on the formula record only.

Customer Enhancements

The following enhancements have been made to the Sage X3 customer feature. Customers can be accessed from **Common Data**→**BPs**→**Customers**.

- Shipper Codes and Locales defined by Delivery Address
- Regulatory Documents defined by Delivery address
- Technical Documents defined by Delivery address

The Procession enhancements can be access from the right panel under the **Procession**→**Requirements/Settings** menu.

Below is the window that displays when this option is selected.

All > Common data > BPs

Procession-Requirement/Setting

Sales documents

Regulatory Documents

	Regulation ID	Description	Frequency	Language	Delivery address	Destination
1	ALLERGEN	Allergen Statement	Manual	ENG		PREVIEW
2	MADEINUSA	Made In USA	Annual	ENG		PREVIEW
3						

Technical Requirements

	Requirement ID	Description	Report	COA	Delivery address
1	COA	Certificate of Analysis	XJB2COFA_DLV	<input checked="" type="checkbox"/>	
2	COA	Certificate of Analysis	EUXJB2COFA_DLV	<input checked="" type="checkbox"/>	CORP
3	MICRO	Microbial Results		<input type="checkbox"/>	
4	COVERLETTE	Cover Letter		<input type="checkbox"/>	
5				<input type="checkbox"/>	

Shipper Code Mapping

	Delivery address	Shipper Code	SDS Locale	Description
1	CORP	PROCESSION	EU	European Union
2	GA	C3334	USCANADA	U.S.A & Canada
3				

Customer Regulatory Documents

Regulatory document settings defined at the customer level take precedence over regulatory document settings at the product level when adding a line item to a sales order.

Regulatory Documents should be defined at the customer if any of the following conditions are true:

- Customer has requested that one or more regulatory documents be provided for all products
- Customer has asked for custom frequency for a regulatory document
- A default language needs to be defined for the customer or delivery address. For example, this setting can be used to determine which language that the SDS should be printed in.
- Customer has asked for a specific delivery method for their reports, such as Email versus Print/Mail.

The fields in the Regulatory Document section include:

- **Regulation Id** – Select or enter the regulatory document
- **Frequency** – Specify the frequency that the document should be delivered for this customer

- **Language** – Specify the default language for the report
- **Delivery Address** – Define the delivery address for which this regulatory document setting applies. If the regulatory document setting is for all delivery addresses for this customer, then this field should be left blank.
- **Destination** –Specify the default destination for the report.

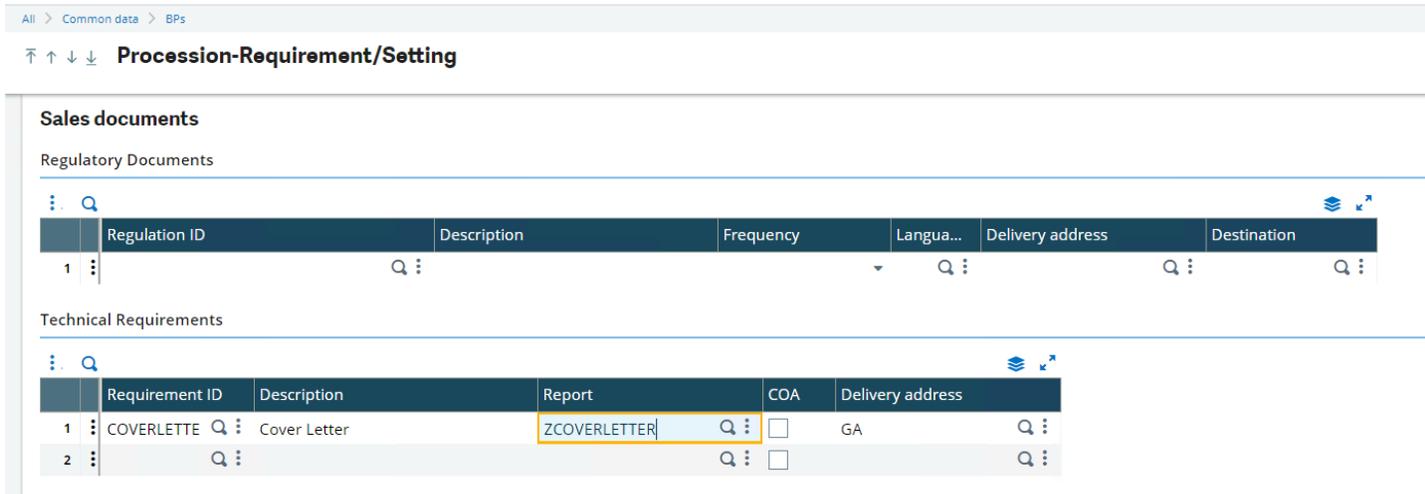
Customer Technical Requirements

Technical Requirements can also be set at the Customer or Delivery Address Level. When sales orders are created, the system will add all Technical Requirements from the product and the customer. If a Technical Requirement exists in both places, then the customer values for that Technical Requirement will be used.

The customer record can be accessed from **Common data**→**BPs**→**Customer**. The Technical Requirements can be access from the Requirements/Settings menu option in the right panel ProceSSION group as shown below.



The image below shows an example of the Customer Requirements/Settings window.



The Technical Requirements grid can be found in the center of this window. The fields in this section are the same as the Technical Requirements Master Data, with the exception of the Delivery Address column. The Delivery Address column is used to specify that the Technical Requirement is for a specific delivery address. If the delivery address is blank, then the Technical Requirement is applicable to all delivery addresses.

Customer Shipper Code Mapping

The Shipper Code Mapping feature provides the following benefits:

- Assignment of shipper codes to a delivery address. Shipper codes are used on the Bill of Lading and the Sales Order. A shipper code allows the assignment of the following:
 - a) Emergency Response number and/or BOL Emergency response text
 - b) Emergency registration numbers
 - c) Freight billing information
 - d) (Optional) Default logo to use on the Certificate of Analysis and the SDS
- Assignment of SDS Locales, which are used to determine the default SDS format for the customer. This locale is used when printing the SDS at Delivery report.

Shipper Code Mapping

	Delivery address	Shipper Code	SDS Locale	Description
1	CORP			
2	GA	PROCESSION	USCANADA	U.S.A & Canada
3				

Sales Order Enhancements

The following enhancements have been added to the standard Sage X3 sales order feature. Sales Orders can be accessed from the standard Sage X3 menu or by navigating to **Procession** → **Manufacturing/Distribution Enhancements** → **Distribution** → **Enhancements** → **Orders**.

The sales order enhancements are:

- Blind Shipments
- 3rd Party Freight Billing
- Order Specific Delivery text
- Regulatory Documents (New in Neon)
- Technical Requirements (New in Neon)
- Product State/Province Registration Control
- CSR 360 View

Delivery/Regulatory Tab

This **Procession** tab is used for the following purposes:

- Bill of Lading information
- Regulatory Documents
- Technical Requirements

The image below shows an example of the Sales Order Delivery/Regulatory tab.

Delivery/Regulatory

Procession active

Shipper/Blind Shipment

Shipper Code → C3334 **Shipper** C3333 **Shipping Contact** David Padgett

Freight Billing/3rd Party Pay

Bill Freight To → PROCESSION **Bill Site** MAIN

Regulatory Documents

Delivered	Required	Product	Description 1	Regulation ID	Description	Frequency	Lang
<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	ZNEWPRODUCT2	Paint-Low VOC Acrylic Gloss	ALLERGEN	Allergen Statement	Manual	ENG
<input type="checkbox"/>	<input type="checkbox"/>	ZNEWPRODUCT2	Paint-Low VOC Acrylic Gloss	GLUTENFREE	Gluten-Free Statement	Only When Change	ENG
<input type="checkbox"/>	<input type="checkbox"/>	ZNEWPRODUCT2	Paint-Low VOC Acrylic Gloss	MADEINUSA	Made in USA	Annual	ENG
<input type="checkbox"/>	<input type="checkbox"/>	ZNEWPRODUCT2	Paint-Low VOC Acrylic Gloss	NONGMO	Non-GMO Certificate	Quarterly	ENG
<input type="checkbox"/>	<input checked="" type="checkbox"/>	ZNEWPRODUCT2	Paint-Low VOC Acrylic Gloss	SDS	Safety Data Sheet	Each Shipment	ENG

Technical Requirements

Delivered	Required	Product	Description 1	Requirement ID	Description	Langua...	Description	Delivery date	Sour
<input type="checkbox"/>	<input checked="" type="checkbox"/>	ZNEWPRODUCT2	Paint-Low VOC Acrylic Gloss	COA	Certificate of Analysis	ENG	English - American		FORI
<input type="checkbox"/>	<input checked="" type="checkbox"/>	ZNEWPRODUCT2	Paint-Low VOC Acrylic Gloss	COVERLETTE	Cover Letter	ENG	English - American		FORI
<input type="checkbox"/>	<input type="checkbox"/>								

Delivery Information

Booking Number T-3312-A **Residential** No **Note Code** → BOL_NOTES **Edit delivery text**

Packing slip text

Must delivered in a refrigerated truck with temperature not to exceed 4°C.

The sections and fields on the Delivery/Regulatory tab are:

Shipper/Blind Shipment

- **Shipper Code** –Defines the company name and address that should appear as the Shipper on the BOL. For blind drop-shipments, the Shipper Code should be for the company whose name should appear on the BOL. Also, the Shipper Code is also to determine the logo and address information on the Certificate of Analysis and the Safety Data Sheet.

The shipper code will automatically default to the shipper code that is assigned to the customer record, if one exists (refer to [CUSTOMER SHIPPER CODE MAPPING](#)).

If a customer default does not exist, then the system will default to the shipper code for the Shipment Site. If a shipper code does not exist for the Shipment Site, then the system will create one.

See the following section for more information on Shipper Codes: [SHIPPER CODES](#).

- **Shipper** – Primary address for the shipper.
- **Shipping Contact** – Defines the contact at the receiving site, not the shipping site. This is the contact at the receiver who should be notified if there is a problem with the shipment.

Freight Billing/3rd Party Pay

- **Bill Freight To**– Specifies which company the freight will be billed to. This defaults to the current company specified for the shipment site. If the default is changed, then the selected company will print in the BILL FREIGHT TO section of the BOL.
- **Bill Site** – Billing address

Regulatory Documents (New in Neon)

The documents defined in this section can be automatically printed or emailed using the [Print Regulatory Documents](#) menu option in the right panel of the sales order record. This option prints all documents that are flagged as “Required” and which are not currently marked as “Delivered” or as a frequency of “Manual”. The option updates the “Delivered” flag and “Delivery Date” fields. This option does not print the regulatory document attachments which may have been added to the product record. Attachments must be manually printed or emailed to the customer.

The fields in the Regulatory Document section of the Delivery/Regulatory tab are:

- **Delivered** – If checked, then the document has been printed or emailed to the client.
- **Required** – If checked, then this document is required to be delivered with this order. This field is automatically populated, but can be manually changed. The system populates this field based upon the “Frequency” setting for the document. For example, if the frequency is set to “Annual” and the document has been delivered to the customer in the last 12 months, then the document would show as not required for the current sales order.
- **Regulation ID** – The ID for the document.
- **Frequency** – Defines frequency for distribution of this document for the product + customer combination. This frequency determines if the “Required” checkbox is checked for this record.
- **Language** – Determines the language for the document. This assumes that the report has language translation functionality. An example of a report with language translation functionality is the Procession Safety Data Sheet report.
- **Delivery date** – The date that the document was last delivered for this product + customer combination.
- **Destination** – The Sage X3 destination for the document. This can be a printer or it can be an email destination.
- **Source** – Indicates whether the Regulatory Document requirement originated from the Product or the Customer record.

Technical Requirements

- **Delivered** – Indicates if this requirement has been met or the document has been delivered. This checkbox will be automatically updated when printing the standard Procession Certificate of Analysis on the Delivery record. For other Technical Requirements, this checkbox will need to be manually updated.
- **Required** – Normally, this would be checked for every Technical Requirement. However, if it is determined that this order is an exception, then the required checkbox can be unmarked.
- **Product** – this is the line item for which this Technical Requirement applies.
- **Requirement ID**
- **Description**
- **Language** – Defines the document’s language
- **Delivery Date** – Date the document was delivered. This field is automatically populated when printing the Procession Certificate of Analysis on the Delivery Record.
- **Source** – The source of the requirement. The options are FORMULA and CUSTOMER.

Delivery Information

- **Booking Number** – Logistics companies provide load number or booking numbers prior to the pick-up of a delivery. This booking number can be stored into this field for reference.
- **Residential** – This reference field indicates if the delivery is to a residential address.
- **Note Code** – Boiler plate notes containing delivery text can be selected in this note code field. The boiler plate note master record can be accessed by drilling down to the record from the Note Code field. For more on information on boilerplate notes, refer to the section: [BOILERPLATE NOTES](#)
- **Edit Delivery Text** – When this button is pressed, it enables the Delivery Text field, allowing the user to edit the delivery text.
- **Delivery Text** – Contains the text that will print in the Special Instructions of the BOL. This field defaults to the delivery text defined on the Customer Ship To tab. However, it can be overwritten by selecting a boiler plate note in the Note Code field, or by clicking the Edit Delivery Text button and changing the delivery text.

Print Regulatory Documents (**New in Neon**)

This feature will automatically print or email all regulatory documents on the sales order which are marked as:

- Not Delivered
- Required
- Frequency is not “Manual”

This option can be found in the right panel of the sales order, under the Procession menu as shown below.



Product Registration Control

(This feature requires both the **Procession** Distribution and Regulatory Control Modules.)

Product registrations are required for certain products, such as biocides. For example, a product may be registered in one state/province and the product may be widely used there. However, the same product may be banned in another state/province because either the product has not been registered, or that state/province has a regulation that specifically bans the product or a chemical that is in the product.

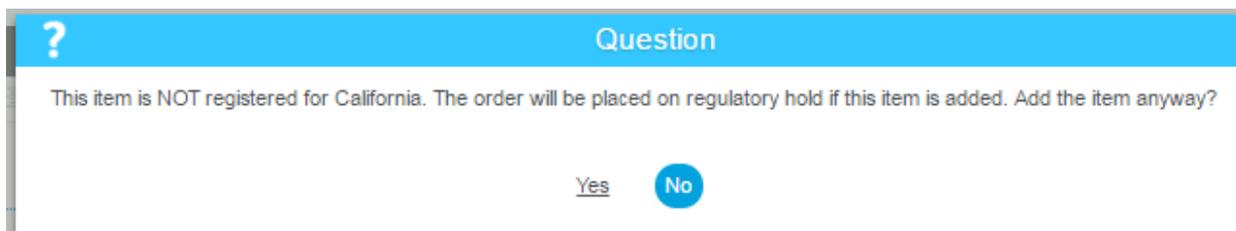
The Product Registration Control feature allows control over where a product can be sold within the U.S. and Canada. Use of Registration codes are setup for a product or product groups. These registration codes are assigned to the product on the Product screen's Regulatory tab.

For information on setting up the Registration codes, refer to [APPENDIX5-STATE/PROVINCE REGISTRATION SETUP](#).

When a product is added to a sales order, the system checks the registration status of the product. If a product is prohibited from selling in a state or province, the message similar to the following will appear:



A product may also be setup to allow non-registered products on a sales orders, but have the sales orders automatically placed on hold for review. In this scenario, a message similar to the following will appear:



If the order is saved with the non-registered product, the order will be automatically placed on "Regulatory Hold". This status is displayed on the Management tab of the Sales Order.

Hold
On hold



REGULATORYHOLD

Regulatory Hold

CSR 360 View

CSR 360 View is an inquiry that can show the status and availability of products on a sales order, including their status in the production schedule. This View provides the ability to view and drill-down to many different documents related to the order and its delivery, including the BOL.

CSR 360 View can be accessed from either the right-panel menu on a sales order or from the **Procession** menu.

1. From the Sales Order screen, the CSR 360 View can be accessed from the right-side Option menu. When selected from the sales order screen, the view is automatically filtered for the currently selected Sales Order.



Procession-CSR 360 VIEW OK Previous Next

SO HEADER

Order number	SONNA0230068	Revision no.	0	Order state	Open	Allocation status	Not allocated	Credit Hold	OK
Customer # Name	→ NA009	Order date	01/22/19	Picker		Picker Date			
Location	NA023	Carrier	NA501	Destination State	GA				
Hold code	REGULATORYHOLD	Hold status	On hold	Hold / release date	02/01/19	Previous hold code			

CSR

Created By
ADMIN 01/22/19

SO DETAIL

	Product	Description 1	Qty Ordered SAU	Stock Shortage	On Picking Ticket	In Delivery	Delivered	Qty onhand STU	Allocated qty.	Stock unit	Description
1	FG500-S	Paint/Low VOC Acrylic Gloss 5G		10			0.000000	10600		1050 LB	Pound
2											

OPEN WOS FOR SELECTED ITEM

	Product	Planned quantity	U.	Work order	Prod.	Order status	Allocation status	Start date from	End date	Current ...	Scheduling	Plant	Creation date	Original document
1	FG500-S	10	P05	WONA0230101	NA023	Firm	Complete	08/01/17	08/01/17		Scheduled	NA023	05/08/17	
2	FG500-S	1000	P05	WONA0230110	NA023	Firm	Complete/Shortage	12/05/18	12/10/18		Scheduled	NA023	11/07/18	
3														

2. CSR 360 View can also be accessed from the menu by navigating to **Procession**
→**Manufacturing/Distribution Enhancements**→**Distribution**→**Inquiries**→ **CSR 360 View**.

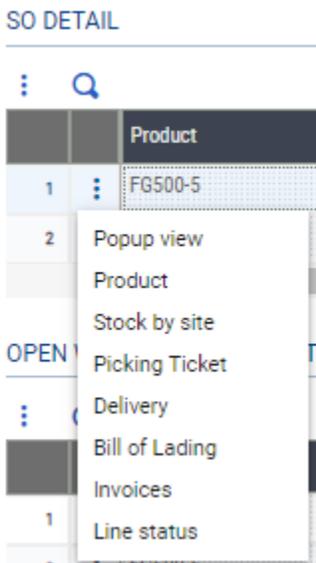
CSR360 - SO Detail Section

The SO Detail section of this inquiry shows where an order line item is in the fulfilment process. Also shown is the available quantity for each line item. This information allows customer service or a shipping representative to accurately communicate the status of an order to the customer.

As a product moves through the fulfilment process, the quantity will move into the appropriate column of the inquiry. The quantity in each of the following columns describe which in which stage of the fulfilment process the order is currently in:

- **Qty-Ordered-SAU** – Order Quantity.
- **On Picking Ticket** – Quantity that is currently being picked.
- **In Delivery** – Quantity that is currently being staged for delivery.
- **Delivered** – Quantity that has been delivered.

From the SO Detail section, it is possible to drill-down to each of the records associated with the order. The list of records that can be accessed from this section are listed below:

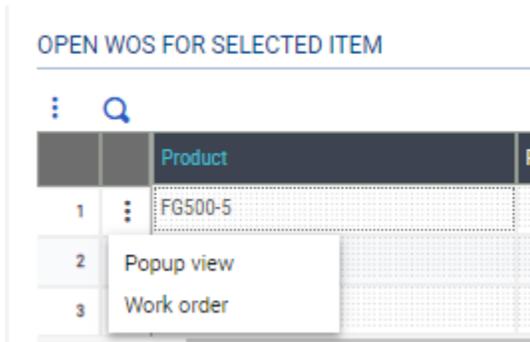


The detail section also shows the document numbers for each of these documents, as well as the Pro-number from the BOL

Pop-up view example showing multiple document numbers:

Product		Qty onhand-STU	Delivery number	Qty. on list prep.
FIN501		164	SHPNA0230048	
Description 1		Allocated qty.	BOL number	Qty. being prepared
Axle Grease-55 GAL Drum			BOL000010	
Qty Ordered-SAU		Stock unit *	PRO number	Qty. prepared
130		→ DR	FX28483423212-11	
Stock Shortage		Description	Invoice	Being delivered
		Drum	NA0231302INV000047	
On Picking Ticket		Shipment date	Line	Invoiced qty.
		12/27/17	1000	
In Delivery		SAL-STK conv	Line status	
0.000000		1.000000		
Delivered		Pick ticket		
130				

CSR360 - OPEN WOs Section



The Open WOs section shows all open work orders for the product that is currently selected in the SO Detail section. This information is useful for determining future availability of the product. The status and schedule is provided for each work order. The allocation status is also shown, which is useful in determining if the work order is being held because of shortage of materials. Additional information about the work order can be accessed by drilling down to the work order from this inquiry.

Pop-up view example showing status of an open work order for the selected product

Product	FIN501	Production site	ES023	End date	06/17/17	Creation date	03/24/14
Planned quantity	50	Order status	Firm	Current WST		Original document	
UOM	DR	Allocation status	Not allocated	Scheduling	Scheduled	STK conversion	1.000000
Work order	WOES0230005	Start date from	06/15/17	Planning site	ES023		

Current WST

The Current WST (Work Station) column can be used to show the current production stage or work station for the work order. Examples of stages may be “Hold for Art”, “Quality Control” or “Packing”.

Current WST is found in the OPEN WOs Section. This field is an optional feature that requires additional setup or integration with a shop floor system. Contact **Provenio Technology** for more information regarding this feature.

Delivery Enhancements

Delivery Customer QC Specification Warning

(This feature requires both the **Procession** Distribution *and* Quality Control modules)

During the creation of a delivery from a sales order, **Procession** verifies that the selected lots meet the customer's specifications.

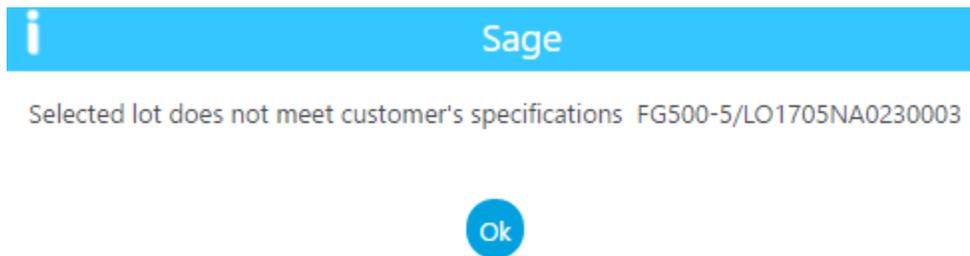
This verification is performed using:

- Customer specifications for the product and customer combination.
- The last QC results for the lot number.

Note: This feature assumes that a lot can be repackaged and maintain the same lot number. Therefore, the validation occurs only on the lot number and not the product + lot combination.

If the lot does not meet the customer specifications, the user is presented with a soft warning. The soft warning allows the user to determine whether the customer will accept the lot or if the lot needs to be replaced with an acceptable one.

An example of this warning is shown below.



Delivery/Regulatory Tab

This tab contains the same fields as the Sales Order Regulatory tab. All fields on this section are disabled, except for the Delivered fields on the Regulatory Documents and Technical Requirements.

For Regulatory Documents, the Delivered field and Delivery Date fields are automatically populated when the "Print Regulatory Documents" menu option is selected from the right panel of the delivery record.

For Technical Requirements, the Delivered field and Delivered date is automatically populated when the **Procession** Certificate of Analysis Report is printed on the delivery record. For all other Technical Requirements, this Delivered field must be manually checked, once the requirement has been completed.

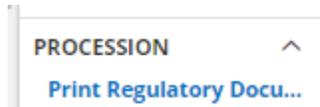
When saving a delivery, the sales order is automatically updated with any changes made on the Delivery/Regulatory tab.

Refer to the [Sales Order Enhancements – Delivery/Regulatory tab](#) for more information regarding the fields on this tab.

Delivery Reports

The following **Procession** reports are available from the standard Sage X3 delivery screen. The availability of these reports depends upon which **Procession** modules are installed.

- **Certificate of Analysis** – Requires the **Procession** Quality Control Enhancements module.
- **Safety Data Sheet** – Requires the **Procession** Regulatory Control module.
- **Regulatory Documents (New in Procession)** – Regulatory Documents are printed from the right panel menu option shown below.



Bill of Lading Enhancements

Procession enhances the standard Sage X3 Bill of Lading (BOL) feature. The BOL can be accessed from the standard Sage X3 menu or by navigating to **Procession → Manufacturing/Distribution Enhancements → Distribution → Enhancements → Bill of Lading**

Standard Sage X3 BOL	Procession BOL																																																																																																								
<p>6/9/2017</p> <p>SHIP FROM: NA Process, 6523 Irvine Center Drive, IRVINE, CA 92618</p> <p>SHIP TO: ABC Industrial, 4205 River Green Parkway, DULUTH, GA 30096</p> <p>THIRD PARTY FREIGHT CHARGES BILL TO:</p> <p>SPECIAL INSTRUCTIONS: Lift gate code 12345</p> <p>Bill of Lading #: BOL00007</p> <p>CARRIER NAME: Roadway Freight Lines</p> <p>Trailer/Seal number:</p> <p>SCAC: RDWY</p> <p>PRO number:</p> <p>Freight charge terms: (freight charges are prepaid unless marked otherwise)</p> <p>Prepaid: <input type="checkbox"/> Collect: <input type="checkbox"/> Third party: <input type="checkbox"/></p> <table border="1"> <thead> <tr> <th>HANDLING UNIT</th> <th>PACKAGE</th> <th>N.M. (X)</th> <th>COMMODITY DESCRIPTION</th> <th>NMFC</th> <th>FREIGHT CLASS</th> <th>WEIGHT</th> </tr> <tr> <th>QTY</th> <th>TYPE</th> <th>QTY</th> <th>TYPE</th> <th></th> <th></th> <th></th> </tr> </thead> <tbody> <tr> <td></td> <td>4</td> <td>PAL</td> <td>Massa lubricante - Emb.55 g</td> <td></td> <td>55</td> <td>31,272</td> </tr> <tr> <td></td> <td>2</td> <td>PAL</td> <td>Massa lubricante - Emb.35 lb</td> <td></td> <td>55</td> <td>31,898</td> </tr> <tr> <td></td> <td>1</td> <td>PAL</td> <td>Massa lubricante - Emb.55 g</td> <td></td> <td>55</td> <td>31,297</td> </tr> <tr> <td></td> <td>3</td> <td>PAL</td> <td>Massa lubricante - Emb.35 lb</td> <td></td> <td>55</td> <td>32,322</td> </tr> <tr> <td colspan="4">TOTAL QTY: 10</td> <td colspan="3">TOTAL WEIGHT (KG): 126,749</td> </tr> </tbody> </table> <p>When the rate is dependent on value, shippers are required to state specifically in writing the agreed or declared value of the property as follows: The agreed or declared value of the property is specifically stated by the shipper to be not exceeding _____ per _____ \$/KG.</p> <p>NOTE: Liability limitation for loss or damage in this shipment may be applicable. See 49 U.S.C. 14706(c)(1)(A) and (B).</p> <p>Received: Subject to individually determined rates or contracts that have been agreed upon in writing between the carrier and shipper, if applicable, otherwise to the rates, classifications and rules that have been established by the carrier and are available to the shipper, on request, and to all applicable state and federal regulations.</p> <p>The carrier shall not make delivery of this shipment without payment of freight and all other lawful charges.</p> <p>Shipper signature and date: _____ <input type="checkbox"/> By driver <input type="checkbox"/> By driver (driver's seal is to contain) <input type="checkbox"/> By driver: Phone: _____</p> <p>Carrier signature and pickup date: _____ Carrier acknowledges receipt of packages and required documents. Carrier certifies emergency response information was made available and/or carrier has the U.S. DOT emergency response guidebook or equivalent documentation in the vehicle. Property described above is received in good order, except as noted.</p>	HANDLING UNIT	PACKAGE	N.M. (X)	COMMODITY DESCRIPTION	NMFC	FREIGHT CLASS	WEIGHT	QTY	TYPE	QTY	TYPE					4	PAL	Massa lubricante - Emb.55 g		55	31,272		2	PAL	Massa lubricante - Emb.35 lb		55	31,898		1	PAL	Massa lubricante - Emb.55 g		55	31,297		3	PAL	Massa lubricante - Emb.35 lb		55	32,322	TOTAL QTY: 10				TOTAL WEIGHT (KG): 126,749			<p>6/15/2017</p> <p>SHIP FROM (ORIGIN): Chemical Products, 6523 Irvine Center Drive, IRVINE, CA 92618 US</p> <p>SHIP TO (DESTINATION/CONSIGNEE): ABC Industrial, 4205 River Green Parkway, DULUTH, GA 30096 US</p> <p>THIRD PARTY FREIGHT CHARGES BILL TO:</p> <p>SPECIAL INSTRUCTIONS: Lift gate code 12345</p> <p>Bill of Lading Number: BOL000007</p> <p>Carrier Name: Roadway Freight Lines</p> <p>Trailer/Container #: _____ Seal Number(s): _____</p> <p>SCAC: _____ Pro Number: _____</p> <p>Freight Charge Terms: _____</p> <p>CUSTOMER ORDER INFORMATION</p> <table border="1"> <thead> <tr> <th>CUSTOMER ORDER NUMBER</th> <th>HANDLING UNIT</th> <th>WEIGHT</th> <th>PALLETS/SLIP (units only)</th> <th>ADDITIONAL SHIPPER INFO</th> </tr> <tr> <th></th> <th>QTY</th> <th>KG</th> <th></th> <th></th> </tr> </thead> <tbody> <tr> <td>723515</td> <td>4.00</td> <td>63,579.58</td> <td>Y F N</td> <td>SONHAI20036</td> </tr> <tr> <td>384440</td> <td>6.00</td> <td>63,170.01</td> <td>Y F N</td> <td>SONHAI20040</td> </tr> <tr> <td>GRAND TOTAL</td> <td>10.00</td> <td>126,749.59</td> <td></td> <td></td> </tr> </tbody> </table> <p>CARRIER INFORMATION</p> <table border="1"> <thead> <tr> <th>HANDLING UNITS</th> <th>PACKAGE</th> <th>WEIGHT</th> <th>N.M. 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Property described above is received in good order, except as noted.</p> <p>EMERGENCY CONTACT: CHEMTREC 1-800-424-6000 North America, 1-703-741-5500 International</p>	CUSTOMER ORDER NUMBER	HANDLING UNIT	WEIGHT	PALLETS/SLIP (units only)	ADDITIONAL SHIPPER INFO		QTY	KG			723515	4.00	63,579.58	Y F N	SONHAI20036	384440	6.00	63,170.01	Y F N	SONHAI20040	GRAND TOTAL	10.00	126,749.59			HANDLING UNITS	PACKAGE	WEIGHT	N.M. (X)	COMMODITY DESCRIPTION	LTL ONLY	QTY	TYPE	KG				4.00	PAL	255	Drum	Massa lubricante - Emb.55 g	55	6.00	PAL	3,625	Drum	Massa lubricante - Emb.35 lb	55	10	4,880	126,749.59			
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Procession adds the following enhanced BOL functionality:

- **Standard GSI US VICS Format** (<https://www.gs1us.org/>)
- **Master Bill** – Allows multiple sales orders to show on the BOL with totals shown for each order.
- **Delivery Text** – Ability to enter or select delivery text to show on the BOL
- **Packages & Handling Units** - Show both packages (example Cases) and handling units (example Pallets) on BOL.
- **Groupings** - Calculate totals by U.N. proper shipping name or product description.
- **Blind Drop Shipment** – Control the shipper name that appears on the BOL.
- **Third Party Freight** – Designate where the freight should be charged.
- **Gross/Net Weight Calculations** - Ability to accurately calculate Gross Weight and Net Weight based upon container and package.
- **Weights by Hazard Class**
- **DOT Proper Shipping Names**
- **Automatic Hazardous material determination**
- **Emergency Contact information** – define by shipper.
- **Canadian BOL** – Bi-lingual version of the BOL (French and English).

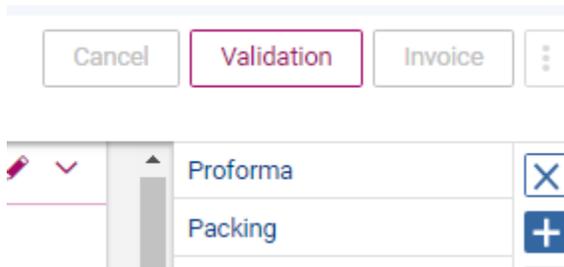
Packaging Options

Procession supports two separate packaging options.

1. **Packaging Defined on Delivery** - Sage X3 supports the ability to define packaging on a delivery record. When the packaging is defined on the delivery record, **Procession** adds the packaging information, including package numbers to the BOL. When the BOL is created, this packaging is stored in the **Procession** BOL and is printed on the **Procession** BOL report. Procession uses the packaging information in order to calculate a theoretical net and gross weight for the shipping. This calculation includes the weights of the outer and inner container. The calculated weights can be edited on the BOL.
2. **Packaging Defined on BOL** - If packaging is not defined on the delivery record, then it must be defined on the BOL record. **Procession** allows one or more deliveries to be added to the same BOL. When a delivery is added to a BOL, **Procession** automatically adds the delivery lines to the BOL and allows the users to edit or enter the number of handling units, net weight and gross weight for the delivery.

Packaging defined on the Delivery Record

Packaging can be performed in the Delivery task by selecting the “Packaging” button.



The packaging feature is used to declare the number of handling units for the shipment. Handling units are the highest level of packaging that is handled by the carrier. For example, a product may be packaged in cans, the cans placed in cases and the cases stacked on a pallet. In this scenario, the handling unit is pallets.

In the packaging feature, all delivery lines must be packaged. For products that are not physically packaged, a pseudo-package can be assigned to the delivery line instead. For example, if a delivery consisted of 3 pallets and a loose drum, the drum would require a pseudo-package when using the packaging feature. This pseudo-package can be setup so that it does not have a tare weight. An example would be to define a package called “LOOSE” which can be assigned to all loose items on a delivery.

Packages can be defined in standard Sage X3 by navigating to **Common Data → Product Tables → Packages**. The tare weight can be setup here for each package, such as a Pallet. This tare weight will be used in the calculation of the Gross Weight for the shipment.

BOL Weight Calculations

Procession calculates both the gross and net weight of a shipment. This calculation requires the tare weight of both the inner packages (example, a pail or carton) and the outer packages (i.e. Handling units - example, pallet or skid). Outer packages are typically setup in Sage X3 as packages with a tare weight assigned.

Procession determines the tare weight of the inner package using the following method. **Procession** considers the sale unit of measure to be the inner package. For example, a product may have a sale unit on the order of PL5, for a 5 Gallon pail. The PL5 unit would have first been setup in the Sage X3 Unit of Measure table. When calculating weights, **Procession** checks for a package record with the same id as the sales unit of measure. In this example, **Procession** will check for a package named PL5. If defined, the tare weight of this package will also be used by **Procession** in the calculation of either the Gross or Net weights of the shipment.

For more information regarding the weight calculation setup, refer to [APPENDIX 4 – PARAMETER SETUP](#).

Refer to the standard Sage X3 help documentation for more information on packaging on the Delivery screen

Creating a Bill of Lading from a Delivery

A bill of lading is created using standard Sage X3 functionality. The BOL can be created directly from the Delivery screen or from the menu. If creating from the BOL screen, select the customer BOL type and select the shipment as the reference document. Additional deliveries can be added on the Shipment Lines tab.

Refer to Sage X3 help documentation for more information on how to create a BOL.

All > Procession > Distribution Enhancements > Enhancements

Bill of lading

DETAIL CONTENT ADDITIONAL SHIP INFO SHIPMENT LINES TOTALS

Site * → NA023 Chemical Products Company NA20 NA Process BOL type Customer Reference document SHPNA0230058 BOL number BOL000008 BOL date 01/17/19

Shipment Date BP * → NA009 ABC Industrial Address CORP ABC Industrial Carrier * → NA501 Roadway Freight Lines Delivery mode * → 3 Ground

Trailer/Seal number SCAC code RDWY PRO number Printed Manual adjustment

DETAIL

	Freight class	Packaging	NMFC	No. of packages	Package wei...	Net weight	Gross weight	W...	Volume	V...	Comment
1	55	PAL	189800-04	1	5.000	204.116	209.116	KG	1000.000	L	
2											

TOTALS

Weight	209.116	KG	Packagings	1	Volume	1000.000	L
		Kilogram					Liter

The Sage X3 standard tabs are:

- Detail
- Content

Procession adds the following tabs to the BOL window:

- Additional Ship Info
- Shipment Lines
- Totals

Each of these sections are described in more detail below.

BOL – Detail Tab

The detail tab is a standard Sage X3 tab that contains the package summary data that prints on the standard Sage X3 BOL report. The information on this tab is not printed on the **Procession** BOL report. This tab is automatically populated by Sage X3 when the BOL is created. **Procession** will overwrite the data on this tab whenever the user presses the Recalculate Totals button on the Shipment Lines tab.

BOL – Content Tab

The content tab is a standard Sage X3 tab that shows the main reference document for the BOL. When using **Procession**, this tab will only contain the shipment record that was initially selected. If additional shipments are added to the BOL on the **Procession** Shipment Lines tab, those additional shipments are not shown on the Content tab.

All > Procession > Distribution Enhancements > Enhancements

↑ ↓ Bill of lading

DETAIL CONTENT ADDITIONAL SHIP INFO SHIPMENT LINES TOTALS

CONTENT

	Reference document	Document date	Delivery date	Validat...
1	SHPNA0230058	01/17/19	01/18/19	No
2				

Additional Deliveries Menu

TEXT
BOL header text
BOL footer text
ADDRESS
Ship-to address
OPTION
Additional deliveries

Additional deliveries is a right-panel menu option on the BOL screen. This feature is **not** supported by **Procession**. Instead of using this menu option, additional deliveries should be added on the **Procession** Shipment Lines tab.

BOL - Additional Shipper Information Tab

The Additional Shipper Information defines the shipper name and the bill to address that prints on the **Procession** BOL. This information originates from the sales order and the information is stored with the BOL when the BOL is first created for a shipment. This information can also be manually entered on the BOL. Refer to [SALES ORDER ADDITIONAL INFORMATION](#) for more information on the fields on this screen.

All > Procession > Distribution Enhancements > Enhancements

↑ ↓ ↕ Bill of lading

DETAIL CONTENT ADDITIONAL SHIP INFO SHIPMENT LINES TOTALS

ADDITIONAL SHIP INFO

Procession active

SHIPPER/BLIND SHIPMENT

Shipper ID * → NA0231000 Shipper NA023 Chemical Products Shipping Contact

FREIGHT BILLING/3RD PARTY PAY

Bill Freight To → NA023 Chemical Products Bill Site AD1

DELIVERY INFORMATION

Booking Number Payment Terms → EXW Ex Works (std) Note Code Edit delivery text

DELIVERY TEXT

Keep refrigerated at 40°F. Do Not Freeze.
Lift gate code 12345

BOL - Shipment Lines Tab

Shipment lines provide details about the packaging for a delivery. The data in this section is used to calculate the information on the Totals Tab. The data on this tab prints on the **Procession** BOL report

SHIPMENT LINES

Procession active

Recalculate Totals

	Delivery no.	Product	Description 1	Package quantity	Pack unit	Handling Unit quantity	Handling Unit	Handling Net...	Handling Gr...	Weight unit	Freight class	NMFC	Hazar...	RQ	Proper Shipping N...	DOT Proper Ship Name
1	SHPN4235058	FG500-5	Paint-Low VOC Acrylic Gloss 50		P05			204.116	204.116	KG	55	180000-04	<input checked="" type="checkbox"/>	<input type="checkbox"/>	UN1970	UN1970,Krypton, refrigerated liquid (cryogenic liqui
2													<input type="checkbox"/>	<input type="checkbox"/>		

When a BOL is created for a delivery, the BOL shipment lines are populated with either:

- Packages from the delivery (if the delivery was packaged)
- Line Items from the Delivery (if the delivery was not packaged)

Packages can be added on the BOL shipment lines by either:

1. Add additional lines to the BOL shipment lines for each package OR;
2. Edit the Package Quantity or Handling Unit Quantity on the existing BOL shipment lines.

Additional deliveries can be added to the BOL by clicking the selection option on the Delivery No. field.

SHIPMENT LINES

Procession active

Recalculate Totals

	Delivery no.	Product	Description 1	Package quantity	Pack unit
1	SHPNA0230058				
2					

Selection Deliveries

Delivery no.	Sold-to	Delivery address	Shipment date
SHVPT03115/0001	PT021	AD1	08/05/2017
SHVPT03114/0001	PT008	001	12/31/2017
SHPZA0120002	ZA011	AD1	04/10/2017
SHPZA0120001	ZA011	AD1	03/19/2017
SHPZA0110039	ZA008	AD1	04/11/2017

TOTALS

Procession active

WEIGHT\UNIT TOTALS

Packing Units Handli

The fields in this BOL Shipment Lines are:

- **Delivery No.** –delivery number for the line.
- **Product** – product being delivered.
- **Description** – product description
- **Package quantity** – quantity of the inner or mid-level package. This quantity defaults to the quantity on the delivery.

As an example of how Pack Units and Handling Units are used in *Procession*, a customer has ordered 120 liters of a product. This order is being shipped in 60 2-Liter bottles, with bottles stored 6 to a case. The 10 cases are stacked on a pallet. In this example, the handling unit is the pallet. However, the package can optionally declared as either 120 Liters, 60 Bottles or 10 Cases.

- **Pack Unit** – the unit of measure of the package quantity.
- **Package Gross Weight** – total gross weight (Unit Gross Weight * Units). This weight is automatically calculated, but can be modified.

This weight is calculated as follows:

1. Package Quantity is converted to the product's stock unit of measure
2. The Stock Quantity is multiplied by the Product STK Weight on the product unit of measure tab.
3. If the product STK Weight does not include the package weight (parameter XJBITMWTYP, see [PARAMETER SETUP](#)), then the package weight is added.

Package weight = Package Tare Weight * Number of packages

Note, in order to calculate a package weight, the Pack Unit, which is a standard Unit of Measure, must also be defined in Packaging (**Common Data**→**Product tables**→**Packaging**). For example, if the sales order was for 10 boxes with the sales unit "C01", then the unit C01, would need to exist in both the standard unit of measure table and in packaging as shown below.

All > Common data > Product tables

Packaging

Packaging *	Description	Short description	
001 Small box	Small box	Small box	
Packaging price	Label format	Weight unit	Tare weight
3.00 EUR EURO	→ SETICOL Labels	→ KG KG	0.500
Size unit	Length	Width	Height
→ MT Meter	40.0000	30.0000	10.0000
Volume unit	Volume		
→ M3 Cubic meter	0.120		

- **Weight Unit** – unit of measure for the Unit Weight. This unit defaults to the unit specified in the parameter SALDSPWEU.
- **Handling Unit Quantity** – number of handling units.
- **Handling Unit** - handling units are the outer package, such as a pallet, which is the unit that is handled directly by the carrier.
- **Freight Class** – freight class for the product. This defaults to the Freight Class value defined for the product on the **Procession** Product Regulatory tab.
- **NMFC** – NMFC code for the product. This defaults to the NMFC value defined for the product on the **Procession** Product Regulatory tab.
- **Hazardous** – Designates whether the material is hazardous. This value is automatically populated, but it can be modified. The automatic determination is based upon the DOT ship code/UN number that was assigned to the product. If the DOT ship code has a hazardous classification, then the material is flagged as hazardous when the BOL is created.
- **Proper Shipping Name** – DOT ship code/U.N. number assigned on the **Procession** Product Regulatory tab. This number can be modified on the BOL.
- **DOT Proper Shipping Name** – carrier information for the product which prints in the detail section of the BOL report.

For hazardous materials, the default value is the proper shipping name assigned on the product Regulatory tab.

For non-hazardous products, the default value is determined by a system parameter (XJBBOLSHNM). Based upon this parameter, the system will either default to the product description, or it will use the value from the Proper Shipping Name field on the **Procession** Product Regulatory tab. (See [APPENDIX 4-PARAMETER SETUP](#) for more information regarding the parameter that controls the default value for this field).

When shipping by air or by water or international, the DOT Proper Shipping name may need to be edited. For example, if the product is a marine pollutant, then the words “marine pollutant” would need to be added to the proper shipping name when shipping by water.

- **Marine pollutant (optional)** – defines whether the product is a marine pollutant.
- **Package no. (optional)** – handling unit’s package number. This defaults to the package numbers for a packaged delivery. If the delivery was not packaged before the BOL was created, then package numbers can be entered on the BOL, although they are not required.
- **Delivery Line** – Line number on the delivery.

The Recalculate Totals button is used to recalculate the totals on the Totals tab. These totals are calculated from the data on the Shipment Lines tab.

Recalculate Totals 

When the Recalculate Totals option is selected, **Procession** also updates the Detail tab of the BOL with a summary of the shipment and stores the proper shipping name into the comment column. The detail tab is standard Sage X3 functionality and is not used by the **Procession** BOL report.

BOL Totals Tab

The total shipment weight is calculated on the Bill of Lading Totals tab. This tab provides different weight calculations including net weight, package gross weight, and handling gross weight. Weights are displayed in pounds (LB) on the left side and kilograms (KG) on the right. These are the totals that display on the BOL.

If necessary, these totals can be edited by clicking on the “Manual Entry” checkbox.

WEIGHT/UNIT TOTALS

Packing Units

Handling Units

Net Weight (LB/KG)

Package Gross Weight

Handling Gross Weight

Manual Entry

Weight by Hazard section shows the total weight by hazard classification on the shipment. The weights in this section are only calculated for products which were packaged on the delivery and have a UN Number that has a hazardous classification assigned to the product on the Product Regulatory tab.

On **Procession** Proper Shipping Name feature, the Hazard Classes are defined for each UN number.

All > Procession > Distribution Enhancements > Maintenance/Setup

Procession-Proper Ship Name

UN1970

ID	Proper Shipping Name	Sym...	Hazard Class	DOT U...	Packa...	Label Codes	Freight c...
2051	UN1968 Insecticide gases, n.o.s.	G	2.2	UN1968		2.2	
2052	UN1969 Isobutane see also Petroleum gases, liquefie		2.1	UN1969		2.1	
2053	UN1970 Krypton, refrigerated liquid (cryogenic liquid)		2.2	UN1970		2.2	
2054	UN1971 Methane, compressed or Natural gas, compr		2.1	UN1971		2.1	
2055	UN1972 Methane, refrigerated liquid (cryogenic liquid)		2.1	UN1972		2.1	
2056	UN1973 Chlorodifluoromethane and chloronetafluor		2.2	UN1973		2.2	

When a BOL is created for a packaged delivery, the weights by hazard type are displayed on the totals tab of the Bill of Lading screen. If a product has multiple hazard classes, its weight will be added to each hazard class total.

WEIGHT BY HAZARD TYPE

9 Results Display: 50

	Hazard Type	Net Weight (...)	Net (KG)	Package Gro...	Gross (KG)
1	1-Explosives	0.000	0.000	0.000	0.000
2	2-Gases	450.000	204.116	450.000	204.116
3	3-Flammable Liquids	0.000	0.000	0.000	0.000
4	4-Flammable Solids	0.000	0.000	0.000	0.000
5	5-Oxidizers	0.000	0.000	0.000	0.000
6	6-Toxic Materials	0.000	0.000	0.000	0.000
7	7-Radioactive Materials	0.000	0.000	0.000	0.000
8	8-Corrosive Materials	0.000	0.000	0.000	0.000
9	9-Miscellaneous	0.000	0.000	0.000	0.000
10					

BOL Package Codes

The package type printed on the BOL derives from the short description for the sales unit of measure.

PACKAGE	
QTY	TYPE
1	Case

This short description can be found in the standard Sage X3 unit of measure screen. When shipping hazardous materials, the short description should contain the U.N. Package code.

All > Common data > Common tables

Units of measure

70 Results Display: 5

	Unit	Description	D...	Unit type	Sym...	Short description
21	DG	Decigram	2	Weight	DG	Decigram
22	DL	Deciliter	2	Volume	DL	Deciliter
23	DM3	Cubic decimeter	3	Volume	DM3	Cubic DM
24	DR	Drum		Piece	DR	Drum
25	EA	Piece		Piece	EA	Piece

Some examples of the UN packaging codes are shown below:

UN Packaging Codes

- 1A1 Steel Drum, tight head
- 1A2 Steel Drum, open head
- 1B1 Aluminium Drum, tight head
- 1B2 Aluminium Drum, open head

Procession Bill of Lading Report

The **Procession** Bill of Lading can be printed from the BOL screen by selecting the printer icon followed by "Record". The **Procession** BOL reports are named XJB3BOL (English) and XJB3BOL_CANADA (English & French).

Selection Print codes

Type	Code	Title
Reports	BILLAD	Bill of lading
Reports	XJB3BOL	Procession-Bill of Lading
Reports	XJB3BOL_CANADA	Procession-BOL English&French

In the report parameters is an option for Weight Unit. The options are “LB” for pounds or “KG” for kilograms.

Enter report parameters

Report code *
XJB3BOL Procession-Bill of Lading

PARAMETERS

	Parameter title	Parameter type	First value	Final value
1	Authorized purchases	Single	BOL000009	
2	Weight Unit	Single	LB	
3				

BILL OF LADING

SHIP FROM (ORIGIN)				Bill of Lading Number: BOL000009 							
Chemical Products 6523 Irvine Center Drive IRVINE, CA 92618 US SID#				Carrier Name: Roadway Freight Lines Trailer/Container #: Seal Number(s):							
SHIP TO (DESTINATION/CONSIGNEE)				SCAC: Pro Number							
ABC Industrial 4205 River Green Parkway DULUTH, GA 30096 US CID#											
THIRD PARTY FREIGHT CHARGES BILL TO				Freight Charge Terms: Ex Works (std)							
SPECIAL INSTRUCTIONS: Keep refrigerated at 40°F. Do Not Freeze. Lift gate code 12345											
CUSTOMER ORDER NUMBER		HANDLING UNITS		WEIGHT lbs.		PALLET/SLIP (circle one)		ADDITIONAL SHIPPER INFO			
Procession 01/17/19		3.00		465.00		Y / N		SONNA0230067			
GRAND TOTAL		3.00		465.00							
CARRIER INFORMATION											
HANDLING UNITS		PACKAGE		WEIGHT lbs.		H.M. (X)		COMMODITY DESCRIPTION		LTL ONLY	
<small>QTY TYPE</small>		<small>QTY TYPE</small>						<small>Commodities requiring special or additional care or attention in handling or stowing must be so marked and packaged as to ensure safe transportation with ordinary care. See Section 2(a) of NMFC Item 360</small>		<small>NMFC# CLASS</small>	
3.00 PAL		43.74 P05		465.00		X		UN1970,Krypton, refrigerated liquid (cryogenic liquid),2.2		189600-04 55	
3		44		465.00							
NOTE: Where the rate is dependent on value, shippers are required to state specifically in writing the agreed or declared value of the property. The agreed or declared value of the property is hereby specifically stated by the shipper to be not exceeding: _____ per _____ 0.00								COD AMOUNT \$ Fee Terms: COLLECT <input type="checkbox"/> PREPAID <input type="checkbox"/> Customer check acceptable <input type="checkbox"/>			
NOTE Liability Limitation for loss or damage in this shipment may be applicable. See 49 U.S.C 14706(c)(1)(A) and (B).											
RECEIVED subject to the classifications and tariffs in effect on the date of the issue of this Bill of Lading, the property described above in apparent good order, except as noted (contents and condition of packages unknown), marked consigned and destined as indicated above which said carrier (the word carrier being understood through this contract as meaning any person or corporation in possession of the property under the contract) agrees to carry to its usual place of delivery as said destination. If on its route, otherwise to deliver to another carrier on the route to said destination. It is mutually agreed as to each carrier of all or any of said property, over all or any portion of said route to destination and as to each party at any time interested in all or any said property, that every service to be performed hereunder shall be subject to all the Bill of Lading terms and conditions in the governing classification on the date of shipment. Shipper hereby certifies that he is familiar with all the Bill of Lading terms and conditions in the governing classification and the said terms and conditions and hereby agreed to by the shipper and accepted by himself and his assigns.								The carrier shall not make delivery of this shipment without payment of freight and all lawful charges. Signature _____ Shipper			
SHIPPER SIGNATURE/ DATE This is to certify that the above named materials are properly classified, described, packaged, marked and labeled, and are in proper condition for transportation according to the applicable regulations of the Department of Transportation. Signature _____ Date _____				Trailer Loaded: <input type="checkbox"/> By Shipper <input type="checkbox"/> By Driver		Freight Counted: <input type="checkbox"/> By Shipper <input type="checkbox"/> By Driver/pallets said to contain <input type="checkbox"/> By Driver/Pieces		CARRIER SIGNATURE/PICKUP DATE Carrier acknowledges receipt of packages and required placards. Carrier certifies emergency response information was made available and/or carrier has the DOT emergency response. Property described above is received in good order, except as noted. Signature _____ Date _____			
EMERGENCY CONTACT:				CHEMTREC 1-800-424-9300 North America 1-703-741-5500 International ID# Chemical Products							

SHIP FROM (ORIGIN) / ADRESSE DE L' EXPEDITEUR				Bill of Lading Number/ N° bon de transport BOL000009			
Chemical Products 6523 Irvine Center Drive IRVINE, CA 92618 US SID#							
SHIP TO DESTINATION (CONSIGNEE) / ADRESSE DU DESTINATAIRE				Carrier/ Transporteur: Roadway Freight Lines			
ABC Industrial 4205 River Green Parkway DULUTH, GA 30096 US CID#				Trailer/Container # / Numéro de remorque:			
THIRD PARTY FREIGHT CHARGES BILL TO/FRAIS DE PORT TIERS FACTURES A :				Seal Number(s)/sc:			
				SCAC:			
				Pro Number / Numéro progressif			
				Freight Charge Terms / Termes des frais de transport Ex Works (std)			
SPECIAL INSTRUCTIONS/ INDICATIONS PARTICULIERE: Keep refrigerated at 40°F. Do Not Freeze. Lift gate code 12345							
CUSTOMER ORDER INFORMATION / INFORMATIONS DE COMMANDE CLIENT							
CUSTOMER ORDER NUMBER / Numéro de commande		HANDLING UNITS / Nombre d'unités à manipuler		WEIGHT Poids kg		PALLET/SLIP (circle one) PALETTE/SLIP (Encerclez un)	
Procession 01/17/19		3.00		210.92		Y / N	
GRAND TOTAL / QTE TOTALE		3.00		210.92		SONNA0230067	
CARRIER INFORMATION / INFORMATION POUR LE TRANSPORTEUR							
HANDLING UNITS/Unités à manipuler		PACKAGE/ COLIS		WEIGHT/ Poids kg		H.M. /Hau teur	
COMMODITY DESCRIPTION / DESIGNATION DES MARCHANDISES						LTL ONLY	
QTY/ QTE	TYPE	QTY / QTE	TYPE			NMFC#	CLASS/ CLASSE
3.00	PAL	43.74	P05	210.92	X	UN1970,Krypton, refrigerated liquid (cryogenic liquid),2.2	189800-04 55
3		44		210.92			
NOTE: Where the rate is dependent on value, shippers are required to state specifically in writing the agreed or declared value of the property. The agreed or declared value of the property is hereby specifically stated by the shipper to be not exceeding: NOTE -Si le taux dépend de la valeur, les expéditeurs doivent désigner expressément par écrit la valeur approuvée ou déclarée du bien, de la manière suivante. L'expéditeur stipule expressément que la valeur approuvée ou déclarée du bien ne dépasse pas la limite autorisée _____ per _____						COD AMOUNT \$ / C.R. MONTANT Fee Terms/Modalités port : Collect/Port payé <input type="checkbox"/> Prepaid/Port dû <input type="checkbox"/> Customer check acceptable/ Chèque client accepté <input type="checkbox"/>	
RECEIVED subject to the classifications and tariffs in effect on the date of the issue of this Bill of Lading, the property described above in apparent good order, except as noted (contents and condition of packages unknown), marked consigned and destined as indicated above which said carrier (the word carrier being understood through this contract as meaning any person or corporation in possession of the property under the contract) agrees to carry to its usual place of delivery as said destination. If on its route, otherwise to deliver to another carrier on the route to said destination. It is mutually agreed as to each carrier of all or any portion of said property, over all or any portion of said route to destination and as to each party at any time interested in all or any said property, that every service to be performed hereunder shall be subject to all the Bill of Lading terms and conditions in the governing classification on the date of shipment. Shipper hereby certifies that he is familiar with all the Bill of Lading terms and conditions in the governing classification and the said terms and conditions and hereby agreed to by the shipper and accepted by himself and his assigns. REÇU, en vertu des classifications et des tarifs légalement déposés à compter de la date d'émission du présent bon de connaissance, le bien décrit ci-dessus en bon état apparent sauf tel qu'indiqué (contenu et condition du contenu des colis inconnus), marqué, consigné et destiné, comme il est indiqué ci-dessus que ledit transporteur (au sens de toute personne ou société en possession du bien conformément au contrat) accepte de livrer à son emplacement habituel de livraison de la dite destination, si elle se trouve sur son itinéraire, autrement de le livrer à un autre transporteur desservant l'itinéraire de ladite destination. Chaque transporteur de tout ou partie desdits biens le long de tout ou partie dudit itinéraire vers la destination et chaque partie ayant un intérêt dans tout ou partie desdits biens convient de façon mutuelle que tout service devant être effectué en vertu des présentes soit assujéti à toutes les conditions figurant au recto et au verso.						The carrier shall not make delivery of this shipment without payment of freight and all lawful charges/ Le transporteur ne doit pas livrer cet envoi sans le paiement du fret et de tous les frais légaux.	
SHIPPER SIGNATURE/ DATE Date et signature expéditeur This is to certify that the above named materials are properly classified, described, packaged, marked and labeled, and are in proper condition for transportation according to the applicable regulations of the Department of Transportation. Il est certifié que les matières désignées ci-dessus sont correctement classées, décrites, conditionnées, marquées et étiquetées, et en bon état pour le transport, conformément aux réglementations du service des transports en vigueur.						CARRIER SIGNATURE/PICKUP DATE/ Signature du transporteur et date de collecte Carrier acknowledges receipt of packages and required placards. Carrier certifies emergency response information was made available and/or carrier has the DOT emergency response guidebook or equivalent documentation in the vehicle. Property described above is received in good order, except as noted. Le transporteur accuse la réception des marchandises et des plaques exigées. Le transporteur certifie disposer des informations nécessaires en cas de procédure d'urgence et/ou dispose, dans son véhicule, du guide des mesures d'urgence du Department of Transport (DOT) des États-Unis, ou documentation similaire.	
Signature _____ Date _____		Trailer Loaded/ Chargement effectué: <input type="checkbox"/> By Shipper/par l'expéditeur <input type="checkbox"/> By Driver/par conducteur		Freight Counted/ Inventaire transport: <input type="checkbox"/> By Shipper/par l'expéditeur <input type="checkbox"/> By Driver/pallets said to contain/ Par conducteur: contenu pal. estimé <input type="checkbox"/> By Driver/Pieces / Par conducteur : pièces		Signature _____ Date _____	
EMERGENCY CONTACT / CAS D'URGENCE		CHEMTREC 1-800-424-9300 North America 1-703-741-5500 International ID# Chemical Products					

Appendix 1 – Miscellaneous Table

Miscellaneous Table 204

MISCELLANEOUS TABLE					
Table *	Description			Dependency table	
204	Manual hold reasons				
LIST OF VALUES					
	Code	Description	Short description	Acc	
1	LATE	Late	Late		
2	MANUAL	Manual	Manual		
3	REGULATORYHOLD	Regulatory Hold	Rgltry Hold		
4					

This table holds the manual hold reasons used on Sales Orders. Users need to add REGULATORYHOLD to this table to use the Regulatory Hold functionality of State/Province Registration.

Appendix 2 – Transaction Entry Screens

The following contains Procession setup information related to Sage X3 Entry Transactions.

Sales Order Entry Transaction

For each order entry transaction, navigate to the Display tab and verify that the Hold Status field is checked selected (see image below). Click on **Validate** to rebuild the Sales Order entry transaction.

The screenshot shows the Sage X3 interface for a 'Sales order transaction'. The breadcrumb trail is 'All > Setup > Sales > Entry transactions'. The title bar shows 'Sales order transaction' with navigation arrows and buttons for 'Cancel', 'Validation', and 'Copy'. The 'DISPLAY' tab is selected. The main content area is divided into several sections:

- ORDER TRANSACTION:** Transaction * (ALL), Description (Full entry), Active (checked), Access code (ADMIN Administrator), and Group.
- PARAMETERS:**
 - ORDER ACKNOWLEDGEMENT:** Document (with arrow and search icon), Auto print (checkbox).
 - PREPAYMENTS:** Document (with arrow and search icon), Auto print (checkbox).
 - CATEGORY:** Order category * (radio buttons: Normal, Loan, Direct invoice, All categories (selected)).
 - INVOICING ELEMENTS:** Elements (Entered).

Delivery Entry Transaction

Validate each Delivery Entry Transaction after the installation of Procession.

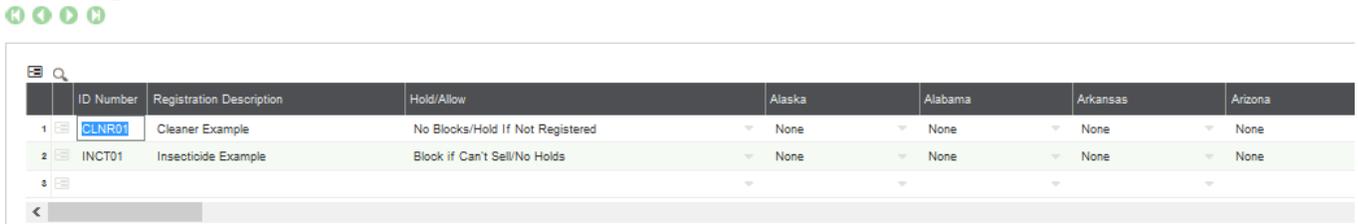
Appendix 3 – Parameter Setup

Refer to the *Procession Setup and Technical Guide* for information on how to setup the Procession application parameters.

Appendix 4 - State/Province Registration Setup

1. Navigate to State/ Province Registration. **Provenio Procession** → **Setup** → **State/Province Registration**
2. Assign a unique code for a new Registration.
3. Enter description of the Registration.
4. Choose a Hold/Allow option as shown below. The hold/allow options are listed below and are defined in [LOCAL MENU 4853 – STATE REGISTRATION HOLD](#).
 - a. No Blocks/Hold If Not Registered
 - b. Block if Can't Sell/No Holds
 - c. Block if Not Registered/No Holds
5. Define the registration access for each state or province.

State Registrations



ID Number	Registration Description	Hold/Allow	Alaska	Alabama	Arkansas	Arizona
1	CLNR01 Cleaner Example	No Blocks/Hold If Not Registered	None	None	None	None
2	INCT01 Insecticide Example	Block if Can't Sell/No Holds	None	None	None	None

State registrations are assigned to products on the Product Regulatory tab as shown below.



Product

REGULATORY

STATE/PROVINCE REG. CONTROL

State Registration → INCT01
Insecticide Example

Country of Origin → US
United States of America

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